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# SHREE CEMENT LTD.

Regd. Office:

BANGUR NAGAR, POST BOX NO.33, BEAWAR 305 901, RAJASTHAN, INDIA



SCL/Ras/Unit-X/Env. Statement/2020-2021/ 6037

Date: 10/09/2020  
Speed Post

To,  
The Member Secretary,  
Rajasthan Pollution Control Board,  
4, Institutional Area, Jhalana Doongri Road,  
JAIPUR-302004 (Rajasthan)

File No. C-168

Sub: - Environmental Statement for the period from April 2019 to March 2020 for Cement Plant Unit-X of M/s Shree Cement Limited situated at Village- Ras Bhingarh, Tehsil- Jaitaran, Dist- Pali (Raj).

Ref: - CTO No.- F(Tech)/Pali(Jaitaran)/2(1)/2008-2009/1057-1059 dated 17/06/2019

Respected Sir,

We are submitting herewith Environmental Statement for the **period from April, 2019 to March, 2020** for Cement Plant **Unit-X (Without Cement grinding)** of M/s Shree Cement Limited situated at Village- Ras Bhingarh, Tehsil- Jaitaran, Dist- Pali (Raj).

This is for your kind information please.

Thanking you,  
Yours faithfully,

For Shree Cement Ltd;

for

(Dr. Anil Kumar Trivedi)  
Sr. GM (Environment)

Copy to:-

1. Chief Conservator of Forests (Central), Ministry of Environment & Forests, Central Regional Office, Kendriya Bhawan, 5<sup>th</sup> Floor Sector H, Aliganj, Lucknow – 226024 (U.P.)
2. The Regional Officer (Regional Office), Rajasthan Board for the Prevention & Control of Pollution, S / A-6, Mandia Road, Industrial Area, Near Pali Urban Co-Operative Bank, PALI- MARWAR- 306401 (Raj.)

JAIPUR OFFICE : SB-187, Babu Nagar, Opp. Rajasthan University, JLN Marg, Jaipur-302 015

Phone : 0141 4241200, 4241204, Fax : 0141 4241219

NEW DELHI OFFICE : 122-123, Hans Bhawan, 1, Bahadurshah Zafar Marg, New Delhi 110 002

Phone : 011 23370828, 23379218, 23370776, Fax : 011 23370499

CORP. OFFICE : 21, Strand Road, Kolkata 700 001 Phone : 033-22309601-4 Fax : 033 22434226

o/c SCL  
Ras

**ENVIRONMENTAL STATEMENT**

**Form- V**

**M/s Shree Cement Limited: Unit- X**  
**Period from: April 2019 to March 2020**

**PART – A**

1.	Name and address of the Owner / Occupier of the Industry operation or process	Cement Plant Unit-X M/s Shree Cement Ltd. Village: Ras/Bhimgarh, Tehsil: Jaitaran, Dist:Pali - 306107 (Rajasthan)
2.	Industry Category Primary (S.T.C. Code) Secondary (S.T.C. Code)	Red Category
3.	Production Capacity	2.85 Million TPA Clinker
4.	Year of Establishment	2014
5.	Date of the last Environmental Statement Submitted	10.09.2019

**PART – B**

**WATER AND RAW MATERIAL CONSUMPTION**

**(I) WATER CONSUMPTION:**

Process : N.A. (As plant is based on dry Process technology)

Cooling and dust Suppression : 46566 KL

Domestic : 63987 KL (Common for Cement Plant, Power Plant Synthetic Cement Plant & Mines)

Name of Product	Process Water Consumption per Unit of Product Output	
	During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
Clinker	0.02269 KL/MT of Clinker	0.02254 KL/MT of Clinker

**(II) RAW MATERIAL CONSUMPTION:**

Name of Raw Material	Name of Product	Consumption of Raw Material Per Unit of Output (Clinker)	
		During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
1. Limestone	Clinker	1.448	1.482
2. Laterite /Iron Ore		0.021	0.026
3. Coal & Pet Coke		0.092	0.096

**(III) POWER CONSUMPTION (KWH/T OF CLINKER):**

During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
50.94	52.67

**(IV) TOTAL CLINKER PRODUCTION (MT):**

During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
2052817	2066119

**PART – C**
**DISCHARGED TO ENVIRONMENTAL / UNIT OF OUTPUT**

Pollutants	Quantity of Pollutants Discharged (Mass/Day)	Concentration of Pollutants in Discharge (Mass/Value)	Percentage of variation from prescribed standard with reasons
(a)	Water	As the plant is being operated on dry process technology, no liquid effluent is generated from the cement plant. The waste water generated from the office toilet and canteen is being treated in STP and treated water & sludge generated is being used in plantation and horticulture activities. Analysis Report of STP treated water is attached as Annexure-3	
(b)	Air	Please refer Annexure – 1 & 2	

**PART – D**  
**HAZARDOUS WASTE**

As specified under Hazardous Wastes (Management, Handling & Trans boundary Movement Rule, 2016)

Hazardous Waste	Total Quantity (Ltrs.)	
	During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
a) From Process (Cement manufacturing is based on “Dry Process” No Hazardous waste is generated from the process except used oil which is drained from Machinery / Equipments)	Common authorization for Hazardous Waste Management & Handling for Cement Plant, Power Plant, Synthetic Gypsum Plant, D.G.Set and Nimbeti Limestone Mines.  Total Quantity generated from April-2018 to March-2019 = 12780 Ltrs. Old Stock = 0 Ltrs. Total Used oil = 12780 Ltrs. Sold-out to registered recycler = 0.0 Ltrs. Co-processed in cement kiln = 12780 Ltrs. Balance Quantity= 0 Ltrs	Common authorization for Hazardous Waste Management & Handling for Cement Plant, Power Plant, Synthetic Gypsum Plant, D.G.Set and Nimbeti Limestone Mines.  Total Quantity generated from April-2019 to March-2020 = 26820 Ltrs. Old Stock = 0 Ltrs. Total Used oil = 26820 Ltrs. Sold-out to registered recycler = 0.0 Ltrs. Co-processed in cement kiln = 26820 Ltrs. Balance Quantity= 0 Ltrs
(b) From Pollution Control Facilities	N.A.	N.A.

**PART – E**  
**SOLID WASTE**

Sr. No.	Particulars	Total Quantity	
		During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
(a)	From Process	Nil	Nil
(b)	From Pollution Control Facility	Dust collected in the ESPs, Bag Houses and Bag Filters are recycled to the system	Dust collected in the ESPs, Bag Houses and Bag Filters are recycled to the system

(c)	1. Quantity rejected or re-utilized within the unit	100%	100%
	2. Sold	NA	Nil
	3. Disposed	NA	Nil

### PART – F

**Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both the categories of wastes:**

#### Hazardous Wastes

A. Cement manufacturing is based on “Dry Process” technology. No Hazardous waste is generated from the process except used oil which is drained from machineries / equipment. Used oil is being Co-processed in cement kiln as authorization obtained from RSPCB. Old and scrap lead acid batteries are sold to CPCB authorized recyclers.

Sr. No.	Particulars	Total Quantity	
		During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
1	Used oil (Co processed in Cement Kiln)	12780 KL	26820 KL
2	Lead acid battery waste (Sell to authorized recycler)	7.854 MT	4.986 MT

B. Hazardous wastes were received and co-processed as specified under Hazardous Wastes (Management, Handling & Trans boundary Movement Rule, 2016) during the Current Financial Year (2019-2020) – (During the Period of April -2019 to March-2020)

S. No.	Type of hazardous waste	Category	Quantity (MT)
1	a) Paint Sludge	21.1	1913.782
2	b) ETP/CETP Sludge	35.3	21572.714
3	c) Phosphate sludge	12.5	199.395

4	d) Oil soaked cotton, Industrial Waste, residue containing oil, Grinding sludge etc.	5.2	4526.749
5	e) Spent acid	26.3	33072.88
6	f) Incineration ash	36.2	95.685
7	g) SOBM	2.1	32126.544
8	h) Cotton rags	33.2	68.645
9	i) Spent Clay	4.5	501.973
10	j) Waste or residues	23.1	2099.45
11	k) Organic Residue	4.4	33.402
12	l) Spent Carbon	28.3	293.33
13	m) Co-Incenerable waste	28.2	668.12
14	n)Distillation residue	28.1	684.92
15	o) Spent Solvent	28.6	551.915
16	p) Plastic waste	33.1	25.42
17	q) Iron Sludge	26.1	1036.34
18	r) Other Waste	N.A	354.84
Total Quantity			99826.104

### **Bio-Medical Wastes:**

Bio-medical waste generated is common for cement plant, power plant and mines during current financial year April 2019 to March 2020 under the Bio-Medical Waste (Management & Handling) Rules 2016, are as follows.

Period	Bio-Medical Waste Quantity (Kg) as per Color Coding			
	Red	Blue	Yellow	White
April 2018 to March 2019	39.21	28.448	41.065	32.01
April 2019 to March 2020	49.00	46.3	19.83	24.171

Above mentioned waste has been sent to Sales Promoter, CBWTF Bio Medical Treatment Facility, Jaipur Bye Pass Road, Ajmer (Raj.) for further disposal.

**E- Wastes:**

Particulars	Total Quantity	
	During Previous Financial Year (2018-2019)	During Current Financial Year (2019-2020)
From Process	Nil	Nil
From Pollution Control Facility	Nil	Nil

**Solid Wastes:** - Other Municipal solid waste generated from all units (Cement Plant, Power Plant, and Nimbeti Limestone Mines) of the entire campus is being collected, manage and disposed as per MSW Rules, 2016.

**Battery Wastes:**

As specified under Batteries (Management and Handling) Amendment Rules, 2010, we have purchased following new batteries of different categories is common for cement plant, power plant and mines –

1.	Number of new batteries of different categories purchased from the manufacturer / importer / dealer or any other agency	Previous Year Financial Year (1 <sup>st</sup> Apr 2018 to 31 <sup>st</sup> Mar 2019)		Current Year Financial Year (1 <sup>st</sup> Apr 2019 to 31 <sup>st</sup> Mar 2020)	
		(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)	(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)
	<b>(i) Automotive</b>				
	a) Four wheeler	219	9.568	195	4.917
	b) Two wheeler	Nil	Nil	Nil	Nil
	<b>(ii) Industrial</b>				
	a) UPS	66	0.563	310	9.166
	b) Motive Power	Nil	Nil	Nil	Nil
	c) Stand –by	Nil	Nil	Nil	Nil
	<b>(iii) Others</b>	Nil	Nil	3	0.004
	<b>Total</b>	<b>285 Nos</b>	<b>10.131 MT</b>	<b>508 Nos</b>	<b>14.087 MT</b>
2.	Number of used batteries of categories mentioned in Sl. No 3 and Tonnage of scrap sent manufacturer /dealer /importer /registered recycler/or any other agency to whom the used batteries scrap was sent	Previous Year Financial Year (1 <sup>st</sup> Apr 2018 to 31 <sup>st</sup> Mar 2019)		Current Year Financial Year (1 <sup>st</sup> Apr 2019 to 31 <sup>st</sup> Mar 2020)	
		(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)	(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)
	<b>(i) Automotive</b>				
	a) Four wheeler	301	7.854	168	4.986
	b) Two wheeler	Nil	Nil	Nil	Nil
	<b>(ii) Industrial</b>				
	a) UPS	112	0.896	0	0
	b) Motive Power	Nil	Nil	Nil	Nil
	c) Stand –by	Nil	Nil	Nil	Nil
	<b>(iii) Others</b>	Nil	Nil	Nil	Nil
	<b>Total</b>	<b>413 Nos</b>	<b>8.750 MT</b>	<b>719 Nos</b>	<b>9.394 MT</b>

Used battery scrap was sent to CPCB authorized recycler



### PART – G

#### IMPACT OF THE POLLUTION CONTROL MEASURES ON CONSERVATION OF NATURAL RESOURCES AND CONSEQUENTLY ON THE COST OF PRODUCTION

M/s Shree Cement Limited is being operated on dry process technology, which is cost effective and environmentally clean technology. The advantage of dry process is also in fuel economy. The stack emissions from the plant are controlled by pollution control equipment like ESPs, Bag Houses and Bag Filters installed at various material transfer points to clean the process and arrest the fugitive emissions. The particulate matter collected in the pollution control equipment is recycled back in process and neutralizing the cost of operation of pollution control equipments and hence no cost impact on the production cost.

Synthetic Gypsum is being used in place of natural gypsum thus directly conserves the mineral gypsum. Waste Heat Recovery System (WHRS) is installed at Pre- heater and cooler section for trapping gasses of high temperatures are being used for generation of Green Power which has resulted in conservation of fuel, reduction of GHG emissions and water conservation.

Company has separate AFR cell looking after the utilization of alternative fuels and raw materials. Unit is utilizing ETP sludge, Paint sludge, oily rags, waste mix solids, phosphate sludge.

### PART – H

#### ADDITIONAL MEASURES / INVESTMENTS PROPOSAL FOR ENVIRONMENT PROTECTION INCLUDING ABATEMENT OF POLLUTION

Green belt development and tree plantation is our ongoing process within our plant area and also outside the plant boundary. Every year we are doing new tree plantation to increase the density and bio-diversity of the area.. Plantation has been carried out in an area of around 63.8 hectare with (Total land: 187.56 ha.)165311 trees, which is ~34 % of the total land of plant area.

### PART – I

#### ANY OTHER PARTICULATES FOR IMPROVING THE QUALITY OF ENVIRONMENT.

1. We have full-fledged Environment Department with three separate cells, for monitoring, maintenance of pollution control equipment and Green Belt development.
2. Monitoring of stack emission and ambient air and water quality is being done regularly.
3. Maintenance department is doing regular checking and scheduled maintenance of all the pollution control devices.

4. Civil dept. taking care of Housekeeping.
5. Truck parking area and vehicle movement areas are paved and concreted to avoid any fugitive emissions.
6. Horticulture Department in coordination with environment department is taking care of tree plantation and green belt development. Every year during monsoon season, we are doing new tree plantation and every year carbon sequestration being is carried out during 2018-19, 3810.66 Tons of CO<sub>2</sub> was sequestered.
7. Effective operation and maintenance of Bag House at Raw Mill & Kiln, Coal Mill, Cement mill and Cooler ESP.
8. Effective operation of cooler ESP transformer and control panel in first field to further reduce PM emission levels.
9. Constructed concreted roads at Stacker and Reclaimer area for further reduction of fugitive emissions.
10. Installed new bag filters at various application like DBC, transfer points etc.
11. Modification of Coal Mill Bag House for further reduction of Particulate emissions.
12. Installed NO<sub>x</sub> mitigation systems in all cement kilns (Unit-3-10) as pollution control measure to achieve prescribed standards.
13. Covered shed and silos have been constructed for raw material storage.
14. Domestic waste water generated from office toilets and canteen is being treated at Sewage Treatment Plant (STP) and treated water is being utilized in plantation & gardening.
15. We are committed and maintaining Zero Liquid Discharge (ZLD) from our premises.

We are enclosing herewith following documents:-

Annexure-1: Stack Emission monitoring report.

Annexure-2: Ambient Air Quality (PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub> and NO<sub>2</sub>) & Ambient Noise Level monitoring report

Annexure-3: STP treated water test report

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**Annexure: 1**

**Shree Cement Ltd, Ras - Unit-X**  
**Stack Emission Monitoring Report (PM, SO<sub>2</sub> & NO<sub>x</sub>)**  
**All values in mg/Nm<sup>3</sup>**  
**Year: 2019-2020**

S. No.	Month	Raw Mill & Kiln Stack			Coal Mill Stack	Cooler Stack
		PM	NO <sub>x</sub>	SO <sub>2</sub>	PM	PM
1	Apr-2019	20	475	0	22	10
2	May-2019	23	423	6.2	17	7.6
3	Jun-2019	13.3	459.7	0	14.3	9.1
4	Jul-2019	15	406	20	19	10
5	Aug-2019	18	486	0	27	12
6	Sep-2019	14.2	524	0	14.6	10.2
7	Oct-2019	16	498	0	17	9
8	Nov-2019	25	467.5	0	13	4
9	Dec-2019	13	501	0	13.9	9.7
10	Jan-2020	19	495	0	23	10
11	Feb-2020	19	516	19	14	7
12	Mar-2020	13	425	0	20	12
<b>Average</b>		<b>17</b>	<b>473</b>	<b>4</b>	<b>18</b>	<b>9</b>

NR\* - Not running

<b>Shree Cement Ltd, Ras</b>																
<b>Ambient Air Quality (<math>\mu\text{g}/\text{m}^3</math>) Monitoring Report For The Period Of April 2019 To March 2020</b>																
<b>Common for Cement plant &amp; Power plant</b>																
<b>Year:-2019-2020</b>																
Location →	Plant Boundary Near Main Gate				Plant Boundary Near Mess				Plant Boundary towards Stack & Reclaimer				Plant boundary towards village Khera & Jawangarh			
	AAQ in $\mu\text{g}/\text{m}^3$				AAQ in $\mu\text{g}/\text{m}^3$				AAQ in $\mu\text{g}/\text{m}^3$				AAQ in $\mu\text{g}/\text{m}^3$			
Parameter →	PM 2.5	PM10	SO <sub>2</sub>	NO <sub>2</sub>	PM 2.5	PM 10	SO <sub>2</sub>	NO <sub>2</sub>	PM 2.5	PM 10	SO <sub>2</sub>	NO <sub>2</sub>	PM 2.5	PM 10	SO <sub>2</sub>	NO <sub>2</sub>
Apr-2019	34.5	48.1	8.4	11.2	35.1	46.3	7.3	10.9	33.6	46.3	8.0	10.9	32.3	40.5	7.7	10.5
May-2019	32.9	46.8	8.7	12.0	33.8	43.6	8.7	11.2	32.5	44.6	8.4	11.3	31.8	41.4	8.0	10.9
Jun-2019	34.6	48.3	8.5	11.3	34.9	46.9	8.4	11.6	34.3	43.9	8.2	11.2	31.6	43.1	7.8	10.8
Jul-2019	28.9	41.8	8.1	10.4	29.4	41.0	8.1	10.8	31.1	42.9	8.0	10.7	28.9	39.6	7.5	10.1
Aug-2019	20.5	30.0	8.2	9.7	21.4	30.9	8.4	9.6	21.4	31.6	7.9	9.3	20.3	29.0	7.6	9.0
Sep-2019	26.8	36.3	8.2	9.7	25.5	36.1	8.2	9.7	28.0	38.8	6.9	9.5	25.3	35.5	7.6	9.1
Oct-2019	31.2	42.7	8.4	9.9	30.1	41.5	8.4	9.7	35.5	46.9	7.0	9.6	29.8	39.3	7.6	9.3
Nov-2019	33.4	53.3	8.9	12.1	32.5	48.0	8.9	11.9	31.8	44.8	7.5	11.8	27.5	44.0	8.1	11.4
Dec-2019	35.4	50.5	9.4	12.7	33.3	47.8	9.2	13.3	32.0	45.8	7.8	12.7	28.6	45.3	8.5	12.2
Jan-2020	36.9	53.9	9.8	13.9	29.9	49.4	10.	14.9	31.4	47.4	8.4	14.0	26.9	46.6	9.1	13.5
Feb-2020	35.6	51.8	10.3	14.1	34.3	52.3	10.	14.2	30.9	49.8	8.8	13.7	29.6	49.0	9.4	13.1
Mar-2020	33.7	53.0	9.9	12.8	31.5	51.5	9.9	13.0	29.0	51.8	7.6	12.9	28.5	48.2	9.0	12.3
<b>Average</b>	<b>32.0</b>	<b>46.3</b>	<b>8.9</b>	<b>11.6</b>	<b>31.0</b>	<b>44.6</b>	<b>8.8</b>	<b>11.7</b>	<b>30.9</b>	<b>44.5</b>	<b>7.9</b>	<b>11.5</b>	<b>28.4</b>	<b>41.8</b>	<b>8.2</b>	<b>11.0</b>

<b>Shree Cement Ltd, Ras</b>								
<b>Ambient Noise Level dB(A) Monitoring Report For The Period Of April 2019 To March 2020</b>								
<b>Common for Cement plant &amp; Power plant</b>								
<b>Year:-2019-2020</b>								
Location →	Plant Boundary Near Main Gate		Plant Boundary Near Mess		Plant Boundary towards Stackers & Reclaimer		Plant boundary towards village Khera & Jawangarh	
	Noise Level in dB(A)		Noise Level in dB(A)		Noise Level in dB(A)		Noise Level in dB(A)	
Parameter →	Day time	Night time	Day time	Night time	Day time	Night time	Day time	Night time
Apr-2019	72.60	63.40	71.20	62.80	65.80	67.30	68.10	60.10
May-2019	71.80	66.20	72.1	62.80	66.90	65.80	62.60	59.90
Jun-2019	72.40	65.20	71.00	61.80	67.90	63.80	64.60	60.80
Jul-2019	71.90	64.10	70.50	61.40	68.90	64.50	64.60	60.90
Aug-2019	73.70	64.70	71.10	60.30	72.60	62.50	68.60	59.30
Sep-2019	73.20	67.20	72.00	63.20	69.50	62.00	67.50	61.00
Oct-2019	74.10	68.10	70.20	65.40	68.60	62.30	65.90	61.30
Nov-2019	72.30	67.60	65.60	58.80	70.60	65.80	67.20	62.40
Dec-2019	71.60	66.60	68.50	57.90	69.50	64.50	65.20	58.90
Jan-2020	71.90	65.60	64.60	59.60	72.60	62.20	62.60	59.60
Feb-2020	70.50	63.70	64.00	58.60	73.20	63.40	61.50	57.20
Mar-2020	71.90	60.60	64.90	59.40	72.20	61.70	60.30	56.80
<b>Average</b>	<b>72.33</b>	<b>65.25</b>	<b>68.51</b>	<b>61.00</b>	<b>69.86</b>	<b>63.82</b>	<b>64.89</b>	<b>59.85</b>

(STP Treated Water Quality, Year 2019-2020)														
S. No.	Parameter ↓	Apr-19	May-19	Jun-19	Jul-19	Aug-19	Sep-19	Oct-19	Nov-19	Dec-19	Jan-20	Feb-20	Mar-20	Avg.
1	pH	7.38	7.51	7.29	7.3	7.12	7.37	7.26	7.36	7.35	7.54	7.46	7.33	<b>7.36</b>
2	Total Suspended Solids	32	30	34	39	42	36	53	68	32	59	53	65	<b>45.25</b>
3	Oil and Grease	2	2.9	3.1	2.5	2.9	2.8	1.89	1.44	<4.0	2.84	1.85	2.03	<b>2.39</b>
4	BOD 3days 27°C	10	11	15	13	16	12	11	10	18	14.6	12.4	16.2	<b>13.27</b>
5	COD	79.9	61.2	58.4	60	55	43	59	74	47.8	75.1	89.5	93.2	<b>66.34</b>