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SHREE CEMENT LTD.

Regd. Office:

BANGUR NAGAR, POST BOX NO.33, BEAWAR 305 901, RAJASTHAN, INDIA



SCL/Ras/Syn.Gyp. /Env. Statement/2019-20/ 8971

Date: 10/09/2019

To,

File No. C-144

The Member Secretary,
Rajasthan Pollution Control Board,
4, Institutional Area, Jhalana Doongri Road,
JAIPUR-302004 (Rajasthan).

Sub: - Environmental Statement for the period from April 2018 to March 2019 for Synthetic Gypsum Manufacturing Plant of M/s Shree Cement Limited situated at Village- Ras Bhingarh, Tehsil- Jaitaran, Dist- Pali (Raj).

Ref:- (1) CTO No.- F(CPM)/Pali(Jaitaran)/1024(1)/2013-2014/9933-9935 dated 24/01/2017
(2) F(CPM)/ Pali (Jaitaran)/1024 (1)/ 2013-2014/2851-2853 dated 04/07/2017

Respected Sir,

We are submitting herewith Environmental Statement for the **period from April, 2018 to March, 2019** for Synthetic Gypsum Manufacturing Plant of M/s Shree Cement Limited situated at Village- Ras Bhingarh, Tehsil- Jaitaran, Dist- Pali (Raj).

This is for your kind information please.

Thanking you,

Yours faithfully,

For Shree Cement Ltd;

(Dr. Anil Kumar Trivedi)
Sr. GM (Environment)

Copy to:-

1. Chief Conservator of Forests (Central), Ministry of Environment & Forests, Central Regional Office, Kendriya Bhawan, 5th Floor Sector H, Aliganj, Lucknow – 226024 (U.P.)
2. The Regional Officer (Regional Office), Rajasthan Board for the Prevention & Control of Pollution, S / A-6, Mandia Road, Industrial Area, Near Pali Urban Co-Operative Bank, PALI- MARWAR- 306401 (Raj.)

ofc Environment dept Ras

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ENVIRONMENTAL STATEMENT - FORM – V
M/s Shree Cement Limited: Unit- Synthetic Gypsum Plant
Period from: April 2018 to March 2019

PART – A

1.	Name and address of the Owner / Occupier of the Industry operation or process	Synthetic Gypsum Plant, M/s Shree Cement Ltd. Village: Ras/Bhimgarh, Tehsil: Jaitaran, Dist:Pali - 306107 (Rajasthan)
2.	Industry Category Primary (S.T.C. Code) Secondary (S.T.C. Code)	Red Category
3.	Production Capacity	1560 TPD
4.	Year of Establishment	2015
5.	Date of the last Environmental Statement Submitted	22.09.2018

PART – B

WATER AND RAW MATERIAL CONSUMPTION

(I) WATER CONSUMPTION:

Process	:	N.A. (As plant is based on dry Process technology)
Cooling and dust Suppression	:	85585 KL
Domestic	:	70430 KL (Common for Cement Plant & Power Plant)

Name of Product	Process Water Consumption per Unit of Product Output	
	During Previous Financial Year (2017-2018)	During Current Financial Year (2018-2019)
Synthetic Gypsum	0.191 KL/MT	0.325 KL/MT

(II) RAW MATERIAL CONSUMPTION:

Name of Raw Material	Name of Product	Consumption of Raw Material Per Unit of Output (Syn.Gypsum)	
		During Previous Financial Year (2017-2018)	During Current Financial Year (2018-2019)
1. Water	Synthetic Gypsum	0.191 KL/MT	0.325 KL/MT
2. Lime Stone		0.437 MT/MT	0.675 MT/MT
3. Sulphuric Acid		0.475 KL/MT	0.451 KL/MT

(III) POWER CONSUMPTION (KWH/T OF SYNTHETIC GYPSUM):

During Previous Financial Year (2017-2018)	During Current Financial Year (2018-2019)
17.660 KWh/MT (Synthetic Gypsum manufacturing, Limestone grinding in not include)	20.324 KWh/MT (Limestone grinding + Synthetic Gypsum manufacturing)

(IV) TOTAL SYNTHETIC GYPSUM PRODUCTION (MT):

During Previous Financial Year (2017-2018)	During Current Financial Year (2018-2019)
226403	262986

PART – C!
DISCHARGED TO ENVIRONMENTAL / UNIT OF OUTPUT

Pollutants	Quantity of Pollutants Discharged (Mass/Day)	Concentration of Pollutants in Discharge (Mass/Value)	Percentage of variation from prescribed standard with reasons
(a)	Water	Waste water generated from the scrubber is recycled in the process, so no liquid effluent is generated from the plant process. The waste water generated from the office toilet and canteen is treated in STP and treated water & sludge generated is used in horticulture activities. Analysis Report of STP treated water is attached as Annexure-3	
(b)	Air	Please refer Annexure – 1 & 2	

PART – D
HAZARDOUS WASTE

(As specified under Hazardous Wastes (Management, Handling & Trans boundary Movement Rule, 2016)

Hazardous Waste	Total Quantity (Ltrs.)	
	During Previous Financial Year (2017-2018)	During Current Financial Year (2018-2019)
a) From Process (Cement manufacturing is based on “Dry Process” No Hazardous waste is generated from the process except used oil which is drained from Machinery / Equipments)	Common authorization for Hazardous Waste Management & Handling for Cement Plant, Power Plant, D.G.Set and Nimbeti Limestone Mines. Total Quantity generated from April-2017 to March-2018 = 18270 Ltrs. Old Stock = 0 Ltrs. Total Used oil = 18270 Ltrs. Sold-out to registered recycler = 18270 Ltrs. Balance Quantity= 0 Ltrs	Common authorization for Hazardous Waste Management & Handling for Cement Plant, Power Plant, D.G.Set and Nimbeti Limestone Mines. Total Quantity generated from April-2018 to March-2019 = 12780 Ltrs. Old Stock = 0 Ltrs. Total Used oil = 12780 Ltrs. Sold-out to registered recycler = 0.0 Ltrs. Co-processed in cement kiln = 12780 Ltrs. Balance Quantity= 0 Ltr.
(b) From Pollution Control Facilities	N.A.	N.A.

PART – E
SOLID WASTE

		Total Quantity	
		During Previous Financial Year (2017-2018)	During Current Financial Year (2018-2019)
(a)	From Process	NA	
(b)	From Pollution Control Facility		
(c)	1. Quantity rejected or re-utilized within the unit		
	2. Sold		
	3. Disposed		

PART – F

Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both the categories of wastes:

Hazardous Wastes

No Hazardous waste is generated from the process except used oil which is drained from Machineries / Equipments. The used oil & Lead acid batteries are sold to CPCB authorized recyclers.

Bio-Medical Wastes:

Bio-medical waste generated is common for cement plant, power plant and mines. During current financial year April 2018 to March 2019 under the Bio-Medical Waste (Management & Handling) Rules 2016, are as follows.

Period	Bio-Medical Waste Quantity (Kg) as per Color Coding			
	Red	Blue	Yellow	White
April 2017 to March 2018	39.105	38.05	37.92	38.91
April 2018 to March 2019	39.21	28.448	41.065	32.01

Above mentioned waste has been sent to Sales Promoter, CBWTF Bio Medical Treatment Facility, Jaipur Bye Pass Road, Ajmer (Raj.) for disposal.

E- Wastes:

	Total Quantity	
	During Previous Financial Year (2017-2018)	During Current Financial Year (2018-2019)
From Process	1740 Kg.	Nil
From Pollution Control Facility	Nil	Nil

Solid Wastes: - N.A.

Battery Wastes:

As specified under Batteries (Management and Handling) Amendment Rules, 2010, we have purchased following new batteries of different categories is common for cement plant, power plant and mines:

	Number of new batteries of different categories purchased from the manufacturer / importer / dealer or any other agency	Previous Year 1 st Apr 2017 to 31 st Mar 2018		Current Year 1 st Apr 2018 to 31 st Mar 2019	
		(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)	(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)
1.	Category:				
	(i) Automotive				
	a) Four wheeler	207	8.652	219	9.568
	b) Two wheeler	Nil	Nil	Nil	Nil
	(ii) Industrial				
	a) UPS	455	4.640	66	0.563
	b) Motive Power	Nil	Nil	Nil	Nil
	c) Stand –by	Nil	Nil	Nil	Nil
	(iii) Others	Nil	Nil	Nil	Nil
	Total	662 Nos	13.292 MT	285 Nos	10.131 MT
2.	Number of used batteries of categories mentioned in Sl. No 3 and Tonnage of scrap sent manufacturer /dealer /importer /registered recycler/or any other agency to whom the used batteries scrap was sent	Previous Year 1 st Apr 2017 to 31 st Mar 2018		Current Year 1 st Apr 2018 to 31 st Mar 2019	
	Category:	(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)	(i) No. of Batteries	(ii) Approximate Weight (In Metric Tonnes)
	(i) Automotive				
	a) Four wheeler	164	5.438	301	7.854
	b) Two wheeler	Nil	Nil	Nil	Nil
	(ii) Industrial				
	a) UPS	449	3.592	112	0.896
	b) Motive Power	Nil	Nil	Nil	Nil
	c) Stand –by	Nil	Nil	Nil	Nil
	(iii) Others	Nil	Nil	Nil	Nil
Total	613 Nos	9.030 MT	413 Nos	8.750 MT	

Used battery scrap was sent to CPCB authorized recycler

PART – G

IMPACT OF THE POLLUTION CONTROL MEASURES ON CONSERVATION OF NATURAL RESOURCES AND CONSEQUENTLY ON THE COST OF PRODUCTION

The stack emission from the plant is controlled by three stage scrubber system i.e. Injector & Ventury Scrubber, Wet Cyclone Separator and Scrubbing Towers for control of air pollution. Water used in three stage scrubber system is re-utilized in process, thus it can be said that the utilization of raw material is being done at their cost. Since the system is operated on total recycle, there is no effect on the cost of production.

PART – H

ADDITIONAL MEASURES / INVESTMENTS PROPOSAL FOR ENVIRONMENT PROTECTION INCLUDING ABATEMENT OF POLLUTION

Green belt development and tree plantation is our ongoing process. Plantation has been carried out in an area of around 63.8 hectare with (Total land: 187.56 hc.)165311 trees, which is ~34 % of the total land of plant area.

PART – I

ANY OTHER PARTICULATES FOR IMPROVING THE QUALITY OF ENVIRONMENT.

1. We have full-fledged Environment Department with three separate cells, for monitoring, maintenance of pollution control equipment and Green Belt development.
2. Monitoring of stack emission and ambient air and water quality is being done regularly.
3. Maintenance department is doing regular checking and scheduled maintenance of all the pollution control devices.
4. Civil dept. taking care of Housekeeping.
5. Horticulture Department is taking care of tree plantation and green belt development. Every year we are doing tree plantation.

We are enclosing herewith following documents:-

Annexure-1: Stack Emission monitoring report.

Annexure-2: Ambient Air Quality (PM10, PM2.5, SO₂ and NO₂) & Ambient Noise Level monitoring report

Annexure-3: STP treated water test report

Annexure: 1

Shree Cement Ltd, Ras - Synthetic Gypsum Plant
Stack Emission Report (PM and Mist All values in mg/Nm³)
Year: 2018-2019

S. No.	Month	Mixer and Den Three Stage Wet Scrubber		Limestone Ball Mill
		PM	Mist	PM
1	Apr-18	7	6.0	9
2	May-18	9	5	11
3	Jun-18	8.6	4.3	12.8
4	Jul-18	10	5	15
5	Aug-18	7	6	11
6	Sep-18	10	4.8	13.4
7	Oct-18	10.3	0	11.2
8	Nov-18	8	0	10.5
9	Dec-18	11.5	5.2	15.9
10	Jan-19	10.2	0	12.1
11	Feb-19	13.3	0	14.4
12	Mar-19	12.5	5.9	16.8
Average		9.8	4	12.8

Shree Cement Ltd, Ras																
Ambient Air Quality ($\mu\text{g}/\text{M}^3$) Monitoring Report For The Period Of April 2018 To March 2019																
Common for Cement plant & Power plant																
Year:-2018-2019																
Location →	Plant Boundary Near Main Gate				Plant Boundary Near Mess				Plant Boundary towards Stacker & Reclaimer				Plant boundry towards village Khera & Jawangarh			
	AAQ in $\mu\text{g}/\text{M}^3$				AAQ in $\mu\text{g}/\text{M}^3$				AAQ in $\mu\text{g}/\text{M}^3$				AAQ in $\mu\text{g}/\text{M}^3$			
Parameter →	PM 2.5	PM10	SO ₂	NO ₂	PM 2.5	PM 10	SO ₂	NO ₂	PM 2.5	PM 10	SO ₂	NO ₂	PM 2.5	PM 10	SO ₂	NO ₂
Apr-18	36.1	54.8	7.9	12.1	31.0	48.6	8.2	11.0	28.3	47.8	7.7	11.1	25.6	46.8	7.2	10.8
May-18	34.6	53.3	7.7	11.3	31.6	48.3	9.2	11.4	30.6	47.0	8.1	10.8	27.1	46.9	7.5	10.6
Jun-18	33.6	51.1	7.9	10.9	32.5	44.8	8.6	10.8	31.8	47.8	7.7	10.6	29.0	46.3	7.3	10.3
Jul-18	30.8	48.3	7.9	10.4	31.0	47.6	8.4	10.5	31.5	45.4	7.8	10.3	29.1	44.8	7.4	9.9
Aug-18	28.5	46.3	8.1	10.7	28.9	46.5	8.6	10.1	27.8	43.3	8.0	10.4	25.0	39.3	7.6	10.1
Sep-18	29.0	48.4	8.2	10.3	29.4	49.0	8.3	10.6	31.1	48.0	8.0	10.6	28.4	44.9	7.6	10.2
Oct-18	30.1	45.1	8.4	10.9	34.4	45.1	9.0	11.1	37.6	45.9	8.9	10.9	33.1	44.6	8.4	10.5
Nov-18	28.5	41.9	8.6	10.6	36.5	45.9	8.8	10.9	37.3	43.8	9.0	10.8	33.5	45.5	8.6	10.3
Dec-18	33.4	49.6	9.3	11.7	30.4	43.0	10.	11.5	33.5	47.9	9.2	11.5	31.5	46.3	8.8	11.2
Jan-19	34.6	45.2	8.9	12.0	33.5	41.9	9.1	11.9	36.8	40.9	8.8	11.9	32.0	43.5	8.5	11.5
Feb-19	36.5	52.4	8.7	12.3	31.6	46.6	8.5	12.3	32.0	45.9	8.2	12.1	28.1	43.0	7.9	11.7
Mar-19	36.3	52.0	14.4	11.6	33.3	47.8	8.8	11.5	35.8	48.3	9.4	11.5	29.5	42.0	9.2	11.1
Average	32.7	49.0	8.8	11.2	32.0	46.3	8.8	11.1	32.8	46.0	8.4	11.0	29.3	44.5	8.0	10.7

Shree Cement Ltd, Ras								
Ambient Noise Level dB(A) Monitoring Report For The Period Of April 2018 To March 2019								
Common for Cement plant & Power plant								
Year:-2018-2019								
Location →	Plant Boundary Near Main Gate		Plant Boundary Near Mess		Plant Boundary towards Stacker & Reclaimer		Plant boundry towards village Khera & Jawangarh	
	Noise Level in dB(A)		Noise Level in dB(A)		Noise Level in dB(A)		Noise Level in dB(A)	
Parameter →	Day time	Night time	Day time	Night time	Day time	Night time	Day time	Night time
	Apr-18	71.20	66.90	72.60	65.50	70.60	60.70	68.90
May-18	72.40	67.20	70.30	64.80	67.60	61.20	65.10	60.30
Jun-18	70.60	64.20	72.60	63.40	66.40	61.60	63.60	59.20
Jul-18	68.20	59.30	70.30	62.60	65.20	61.90	62.30	58.20
Aug-18	71.30	59.90	68.60	61.30	67.20	62.20	61.90	57.50
Sep-18	68.20	59.30	70.30	62.60	65.20	61.90	62.30	58.20
Oct-18	70.10	58.20	64.00	60.10	71.50	63.30	63.30	55.50
Nov-18	65.00	56.90	71.00	60.50	68.50	60.10	60.10	57.10
Dec-18	71.20	59.90	70.20	57.50	65.30	60.80	61.00	59.90
Jan-19	73.10	62.90	70.60	61.70	67.40	62.50	64.30	60.40
Feb-19	72.80	63.20	69.20	60.90	68.60	66.90	63.50	61.40
Mar-19	71.50	62.70	70.20	61.30	67.30	69.10	62.30	58.10
Average	70.5	61.7	70.0	61.9	67.6	62.7	63.2	59.0

(STP Treated Water Quality, Year 2018-2019)

S. No.	Parameter ↓	Apr-18	May-18	Jun-18	Jul-18	Aug-18	Sep-18	Oct-18	Nov-18	Dec-18	Jan-19	Feb-19	Mar-19	Avg.
1	pH	7.29	7.3	7.33	7.26	7.66	7.36	7.26	7.31	7.22	7.39	7.5	7.44	7.36
2	Total Suspended Solids	42.3	46.3	48.2	42.1	46.6	48.2	56	43.2	40.3	43.6	40	42	44.90
3	Oil and Grease	3.1	3.4	3.1	3.9	2.95	1.56	2.04	1.8	1.8	2	<4.0	2.53	3.1
4	BOD 3days 27°C	18.4	17.5	15.7	13.2	15	16.7	15.3	17.9	11.2	13.3	11.9	24	15.84
5	COD	89.3	92.3	90.1	98.5	95.1	86.5	95.3	89.2	98.1	135	146	62.9	98.19