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SHREE CEMENT LTD.

Regd. Office:

BANGUR NAGAR, POST BOX NO.33, BEAWAR 305 901, RAJASTHAN, INDIA

Plant Correspondence Address

Village Akabarpur Oud, Tehsil Laksar, Distt. Haridwar (Uttarakhand) - 247663



SCL/RGU/ENV/EC/2020-21/53

Date : 23.05.2020
Regd. AD. / Email

To
The Member Secretary,
State Level Environment Impact Assessment Authority,
Indira Nagar Colony Road, Vasant Vihar, Indira Nagar Colony,
Dehradun, Uttarakhand 248006

Sub: Reg. Half Yearly Compliance Report of the Environment Clearance from Oct-2019 to Mar-2020 for Clinker Grinding Unit of Shree Cement Ltd. situated near Village Akabarpur Oud, Tehsil Laksar, Distt. Haridwar, Uttarakhand.

Ref: - Environmental Clearance letter no. SEIAA-EC-1/2009/35 Dated 8th June, 2009

Dear Sir,

With reference to the above subject matter and referred EC letter; we are submitting herewith the point wise compliance report of above environment clearance conditions for the period of from Oct-2019 to Mar-2020.

Thanking you,
Yours faithfully,

For Shree Cement Ltd.
For Shree Cement Ltd., Laksar


Authorised Signatory

(Kundan Singh)
(Unit In-Charge)

Encl.: EC Compliance Report

Copy to: -

1. The Director, (Monitoring Cell), Ministry of Environment, Forests & Climate Change, Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi - 110 003 (India).
2. Zonal Officer, Central Pollution Control Board, Zonal Office (Central), Ground Floor, PICUP Bhawan, Vibhuti Khand, Gomati Nagar, LUCKNOW (U.P.)-266010
3. The Additional Director, Government of India, Ministry of Environment, Forest & Climate Change, North Central Regional Office, 25th Subhash Road, Dehradun, Uttarakhand-248001.
4. The Member Secretary, Uttarakhand Environment Protection & Pollution Control Board, Gaura Devi Paryavaran Bhawan, 46-B IT Park, Sahastradhara Road, Dehradun, Uttarakhand-248001

JAIPUR OFFICE : SB-187, Bapu Nagar, Opp. Rajasthan University, JLN Marg, Jaipur-302 015

Phone : 0141 4241200, 4241204, Fax : 0141 4241219

NEW DELHI OFFICE : 122-123, Hans Bhawan, 1, Bahadurshah Zafar Marg, New Delhi 110 002

Phone : 011 23370828, 23379218, 23370776, Fax : 011 23370499

CORP. OFFICE : 21, Strand Road, Kolkata 700 001 Phone : 033-22309601-4 Fax : 033 22434226

SHREE CEMENT LIMITED

Address : Village - Akabarpur Oud, Tehsil - Laksar, Distt. Haridwar, (Uttarakhand)-247663
Name of the Project : Compliance Status of Environment Clearance
Clearance Letter No. : SEIAA-EC-1/2009/35 Dated 8th June, 2009
Period of Compliance Report : Oct-2019 to Mar-2020

Specific Conditions																		
Sn.	Conditions	Compliance Status																
1.	The particulate matter emissions from various sources shall not exceed 50 mg/Nm ³ . The fugitive emissions during loading and unloading shall be suitably controlled. Bag house/ filters shall be provided to control air emissions to achieve the prescribed standards.	<ul style="list-style-type: none"> ▪ Particulate matter emissions level from cement mill stack are as given below and the PM level are well within the prescribed limit of 30 mg/Nm³ as per MOEF&CC Gazette Notification dated 25th Aug-2014: ▪ <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="2">Cement Mill Bag House Stack; Limit – 30 (mg/Nm³)</th> </tr> <tr> <th>Month</th> <th>PM (mg/Nm³)</th> </tr> </thead> <tbody> <tr> <td>Oct-19</td> <td>21</td> </tr> <tr> <td>Nov-19</td> <td>24</td> </tr> <tr> <td>Dec-19</td> <td>22</td> </tr> <tr> <td>Jan-20</td> <td>20</td> </tr> <tr> <td>Feb-20</td> <td>21</td> </tr> <tr> <td>Mar-20</td> <td>23</td> </tr> </tbody> </table> <ul style="list-style-type: none"> ▪ Bag filters have been provided at various material transfer & loading/unloading points to control the fugitive emissions. ▪ Bag house has been installed at the stack of cement mill to control the particulate matter emissions. 	Cement Mill Bag House Stack; Limit – 30 (mg/Nm ³)		Month	PM (mg/Nm ³)	Oct-19	21	Nov-19	24	Dec-19	22	Jan-20	20	Feb-20	21	Mar-20	23
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2.	The locations of ambient air monitoring stations shall be set up as per statutory requirement in consultation with the Uttarakhand Environment Protection & Pollution Control Board and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated. The findings of the air quality monitoring shall be displayed in display board at appropriate locations.	<ul style="list-style-type: none"> ▪ The locations for ambient air monitoring have been set up in consultation with the Uttarakhand Environment Protection & Pollution Control Board and are given below: <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Sn.</th> <th>Location Name</th> <th>Directions</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Plant Boundary Near Main Gate</td> <td>North-East</td> </tr> <tr> <td>2</td> <td>Plant Boundary Near CCR Building</td> <td>South-West</td> </tr> <tr> <td>3</td> <td>Plant Boundary Near Diesel Pump</td> <td>North-West</td> </tr> </tbody> </table> <ul style="list-style-type: none"> ▪ Data of air quality monitoring are being displayed at factory main gate. 	Sn.	Location Name	Directions	1	Plant Boundary Near Main Gate	North-East	2	Plant Boundary Near CCR Building	South-West	3	Plant Boundary Near Diesel Pump	North-West				
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3	Plant Boundary Near Diesel Pump	North-West																

3.	The company shall obtain permission for drawl of 150m ³ /day ground water from the Central Ground Water Authority/ Central Ground Water Board and copy of the same shall be submitted to the State Level Environment Impact Assessment Authority and Uttarakhand Environment Protection and Pollution Control Board within three months from date of issue of this letter.	<ul style="list-style-type: none"> CGWA permission for withdrawal of 150m³/day ground water has been granted by the Central Ground Water Authority their vide Letter No. 21-4(24)/UR/CGWA/2009-74 dated 30/01/2020 and valid up to 11.08.2023. Copy of NOC has been submitted to the State Level Environment Impact Assessment Authority and Uttarakhand Environment Protection and Pollution Control Board vide letter no. SCL/RGU/ENV/CGWA-NOC/2020/52 dated 20.05.2020.
4.	Green belt shall be developed at least in 33% of plant area to mitigate the effect of fugitive emissions all around the plant as per the guidelines of Central Pollution Control Board.	<ul style="list-style-type: none"> Greenbelt has been developed in 38.5% i.e. 42200 meter² of total plant area of 109600 meter² and total 9060 nos. of plants have been planted in the plant premises area. To maintain the density of plantation, 100 no. plants have been planted during Oct-19 to Mar-20, out of which 75 no. are survived.
5.	The project authorities shall transport the raw materials and cement in covered means to avoid fugitive emission during transport, with arrangement of dust collector at all the material transportation points	<ul style="list-style-type: none"> To avoid fugitive emission, Raw materials & cement are transported through covered conveyor belts and air slides respectively Dust collectors are provided at various material transfer points. All the roads are concreted and vacuum sweeping are being used to maintain better housekeeping
6.	All the roads shall be concreted and vacuum swept and concerned conveyor belt shall be provided for handling of material.	<ul style="list-style-type: none"> All roads & truck parking area are concreted & vacuum sweeping machine are being used on regular basis. Covered conveyor belts have been provided for handling of material to all material transfer points
7.	All the recommendations mentioned in the CREP guideline for the cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board.	<ul style="list-style-type: none"> All CREP conditions are compiled and followed. Compliance report submitted to the State Level Environment Impact Assessment Authority and State Board and Complying with.
8.	This Clearance is valid only for clinker grinding; the unit will not install any cement kiln.	<ul style="list-style-type: none"> Yes, this clearance is valid only for clinker grinding & we will not install any cement kiln.
GENERAL CONDITIONS		
Sr.	Conditions	Compliance Status
1.	The project authorities shall strictly adhere to the stipulations of the SPCB/state government or any statutory body.	<ul style="list-style-type: none"> Yes, the Unit is complying with all the stipulations made by the UEPPCB, CGWA, MOEF&CC & State Govt. or any statutory body.
2.	All other necessary statutory clearance from the concerned Departments including No Objection Certificates from the Uttarakhand Pollution Control Board (Uttarakhand PCB) shall be obtained prior to commencement of construction and/or operation.	<ul style="list-style-type: none"> Consent to operate has been obtained from Uttarakhand PCB vide Board's Consent no. 39387/767 and HW Authorization no. 767 vide letter no. UEPPCB/HO/Con-S/191/2019/291 dt 16/05/2019. This is valid upto 31.03.2021.

3.	No further expansion or modifications in the plant shall be carried out without prior approval of the competent authority. In case of deviations or alterations in the project proposal from those submitted to this competent authority for clearance, a fresh reference shall be made to the authority to assess the adequacy of conditions imposed & to add additional environmental protection measures required, if any.	<ul style="list-style-type: none"> Yes, for further expansion or modification, prior approval shall be obtained from the concerned authority. 																																																																																																																																	
4.	At no time, the emissions shall exceed the prescribed limits. In the event of failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.	<ul style="list-style-type: none"> Stack emission levels are well within the prescribed limit of 30 mg/Nm³. Bag house is attached with cement mill which is always in continuous operation with cement mill. Online monitoring system is provided with cement mill bag house stack. Data of stack emissions are mentioned in specific condition No. 01. 																																																																																																																																	
5.	The gaseous emissions (SO ₂ , NO _x) and particulate matter along with RSPM levels from various process units shall conform to the standards prescribed by the concerned authorities from time to time and values obtained shall be displayed in display board.	<ul style="list-style-type: none"> Ambient air quality is monitored according to prescribed standards of the Board and values are being displayed at the factory main gate. Data of Ambient Air Quality Monitoring is given below: <table border="1" data-bbox="1111 711 2051 1177"> <thead> <tr> <th colspan="13">Ambient Air Quality at Plant Boundary in µg/m³</th> </tr> <tr> <th rowspan="2">Location</th> <th colspan="4">Main Gate</th> <th colspan="4">CCR Building</th> <th colspan="4">Diesel Pump</th> </tr> <tr> <th>PM 10</th> <th>PM 2.5</th> <th>SO₂</th> <th>NO₂</th> <th>PM 10</th> <th>PM 2.5</th> <th>SO₂</th> <th>NO₂</th> <th>PM 10</th> <th>PM 2.5</th> <th>SO₂</th> <th>NO₂</th> </tr> </thead> <tbody> <tr> <td>Annual L→ Month↓</td> <td>60</td> <td>40</td> <td>50</td> <td>40</td> <td>60</td> <td>40</td> <td>50</td> <td>40</td> <td>60</td> <td>40</td> <td>50</td> <td>40</td> </tr> <tr> <td>Oct-19</td> <td>48</td> <td>31</td> <td>9.9</td> <td>11.</td> <td>45</td> <td>28</td> <td>9.7</td> <td>10.2</td> <td>51</td> <td>32</td> <td>14.7</td> <td>16.6</td> </tr> <tr> <td>Nov-19</td> <td>49</td> <td>32</td> <td>10.5</td> <td>11.0</td> <td>44</td> <td>29</td> <td>9.3</td> <td>9.6</td> <td>54</td> <td>33</td> <td>15.2</td> <td>15.6</td> </tr> <tr> <td>Dec-19</td> <td>53</td> <td>35</td> <td>13.5</td> <td>15.9</td> <td>48</td> <td>33</td> <td>12.3</td> <td>14.2</td> <td>56</td> <td>36</td> <td>16.7</td> <td>18.1</td> </tr> <tr> <td>Jan-20</td> <td>51</td> <td>33</td> <td>13.4</td> <td>14.3</td> <td>47</td> <td>31</td> <td>11.2</td> <td>12.5</td> <td>55</td> <td>35</td> <td>17.8</td> <td>18.4</td> </tr> <tr> <td>Feb-20</td> <td>50</td> <td>34</td> <td>13.8</td> <td>14.5</td> <td>49</td> <td>33</td> <td>11.7</td> <td>12.0</td> <td>54</td> <td>34</td> <td>16.2</td> <td>18.1</td> </tr> <tr> <td>Mar-20</td> <td>46</td> <td>31</td> <td>12.8</td> <td>13.1</td> <td>44</td> <td>29</td> <td>11.4</td> <td>12.2</td> <td>49</td> <td>33</td> <td>16.7</td> <td>16.8</td> </tr> </tbody> </table>	Ambient Air Quality at Plant Boundary in µg/m ³													Location	Main Gate				CCR Building				Diesel Pump				PM 10	PM 2.5	SO ₂	NO ₂	PM 10	PM 2.5	SO ₂	NO ₂	PM 10	PM 2.5	SO ₂	NO ₂	Annual L→ Month↓	60	40	50	40	60	40	50	40	60	40	50	40	Oct-19	48	31	9.9	11.	45	28	9.7	10.2	51	32	14.7	16.6	Nov-19	49	32	10.5	11.0	44	29	9.3	9.6	54	33	15.2	15.6	Dec-19	53	35	13.5	15.9	48	33	12.3	14.2	56	36	16.7	18.1	Jan-20	51	33	13.4	14.3	47	31	11.2	12.5	55	35	17.8	18.4	Feb-20	50	34	13.8	14.5	49	33	11.7	12.0	54	34	16.2	18.1	Mar-20	46	31	12.8	13.1	44	29	11.4	12.2	49	33	16.7	16.8
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6.	<p>The company shall undertake following Waste Minimization measures.</p> <ul style="list-style-type: none"> Reuse of by-products from the process as raw materials or as raw materials substitutes in other processes. Use of Closed pneumatic system for transport of fine materials. All Venting systems shall be connected with dust arresting equipment. Dust collect in pollution control equipment shall be reused. 	<ul style="list-style-type: none"> There is no solid waste generation from the cement manufacturing process. Pneumatic system is being used for unloading of flyash. Bag filters have been installed at all material transfer points. Dust collected in bag filters/ bag house is being recycled back into the system. 																																																																																																																																	

7. Fugitive emissions in the work zone environment, product and raw materials storage area shall be regularly monitored. The emissions shall conform to the limits imposed by the State Pollution Control Boards/ Central Pollution Control Board.

Fugitive emissions are being monitored regularly & emission level are well within the prescribed guideline of CPCB. Monitoring data are given below:

Fugitive Emission Monitoring : all values in $\mu\text{g}/\text{m}^3$						
Location ↓	(Limits: 5000 $\mu\text{g}/\text{m}^3$)					
Month →	Oct-19	Nov-19	Dec-19	Jan-20	Feb-20	Mar-20
Raw Material Handling	3420	2914	2891	2934	3067	2911
Cement Mill Area	3501	3118	3194	3027	3224	3313
Packing Plant Area	3612	3264	3304	3289	3379	3417

8. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).

Noise Level Monitoring inside the factory premises, & at plant boundary are being carried out regularly and the data are given below:

Ambient Noise Level at Plant Boundary: All values in dB (A)												
Limits/Norms: Day Time – 75 dB (A); Night time – 70 dB (A)												
Day time: 06:00 AM-10:00 PM & Night time: 10:00 PM to 06:00 AM												
Months →	Oct-19		Nov-19		Dec-19		Jan-20		Feb-20		Mar-20	
Location ↓	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night
Main Gate	65.6	57.8	63.8	56.7	62.5	55.3	64.6	57.7	65.8	58.2	64.4	56.8
CCR Building	61.4	55.4	60.4	51.0	60.4	51.8	59.7	52.4	60.1	5.4	61.2	53.2
Diesel Pump	63.3	56.9	62.7	52.9	61.7	53.9	62.8	54.9	63.3	54.9	62.6	54.7

Noise Level Inside the Premises: All values in dB (A)								
Limits/Norms: Work Zone - 85 dB (A) ; D.G. Set – 75 dB (A)								
Sn.	Locations ↓	Months →	Oct-19	Nov-19	Dec-19	Jan-20	Feb-20	Mar-20
1.	Cement Mill Area		78.2	77.4	79.3	78.2	77.5	78.6
2.	Packing Plant		66.2	65.7	66.1	65.2	66.2	65.8
3.	Compressor House		70.5	72.1	69.4	68.3	68.7	68.7
4.	Raw Material Handling		66.4	67.2	65.2	64.1	65.3	66.2
5.	Near Weigh Bridge		65.1	63.6	62.4	62.7	62.5	63.2
6.	Truck Parking Area		61.3	61.7	60.5	61.3	60.3	61.5
7.	DG Set 750 KVA		73.1	71.4	70.6	70.1	69.2	68.7
8.	DG Set 1000 KVA		73.8	73.5	72.8	70.6	70.1	69.5

9.	The company shall develop rain water harvesting structures to harvest the runoff water for recharge of ground water.	<ul style="list-style-type: none"> ▪ Rain water harvesting structures have been developed to harvest the runoff water of rooftop & concreted area for recharge of ground water. ▪ Unit is having Rain Water Harvesting capacity is 81456 m³/year. <table border="1" data-bbox="1111 209 2029 483"> <thead> <tr> <th>Runoff Detail</th> <th>Area (Sqm)</th> <th>R.C. (%)</th> <th colspan="2">Estimated Recharge (E.R.)</th> </tr> </thead> <tbody> <tr> <td>Roof top area</td> <td>19007</td> <td>90</td> <td>19007 X 1.2 X 0.9</td> <td>20528</td> </tr> <tr> <td>Road and paved area</td> <td>54425</td> <td>80</td> <td>54425 X 1.2 X 0.8</td> <td>52248</td> </tr> <tr> <td>Green belt and open area</td> <td>36168</td> <td>20</td> <td>36168 X 1.2 X 0.2</td> <td>8680</td> </tr> <tr> <td colspan="4">Total volume of water available for recharge (m³/year)</td> <td>81456</td> </tr> </tbody> </table> <ul style="list-style-type: none"> ▪ The average annual rainfall is 1200mm. 	Runoff Detail	Area (Sqm)	R.C. (%)	Estimated Recharge (E.R.)		Roof top area	19007	90	19007 X 1.2 X 0.9	20528	Road and paved area	54425	80	54425 X 1.2 X 0.8	52248	Green belt and open area	36168	20	36168 X 1.2 X 0.2	8680	Total volume of water available for recharge (m ³ /year)				81456
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10.	Occupational health and safety measures shall be undertaken. Periodic monitoring for exposure to dust on the workers should be conducted and records maintained including health records of the workers. The company shall engage a doctor who is trained in occupational health.	<ul style="list-style-type: none"> ▪ Personnel protective equipment are being provided to all the employee and worker to avoid direct exposure to dust. ▪ Health Management Center has been established in the plant premises. ▪ Annual medical examination for all the employees and worker. ▪ Occupational health and safety measures are being undertaken and periodic monitoring is being conducted to monitor the dust exposure on the workers & records of the same are maintained as per factory's act including health records of the workers. 																									
11.	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. The eco-development plan should be submitted to the SPCB within three months of receipt of this letter for approval followed by its implementation.	<ul style="list-style-type: none"> ▪ As per the eco- developmental plan submitted to the SPCB vide our letter no. SCL/ENV/HARIDWAR/2009-10/11845 dated 21/6/2009; financial assistance to the nearby villages for development of basic infrastructure such as education & medical facilities. Green area covered 38.5% with 9060 nos. of plants in the plant premises. During period from Oct-2019 to Mar-2020, 100 no. plants planted & 75 no. survived. 																									
12.	A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	<ul style="list-style-type: none"> ▪ A separate environmental management cell along with full-fledged laboratory to carry out the various management and environment monitoring functions has been establish in the plant. 																									
13.	The project authorities shall earmark adequate fund to implement the conditions stipulated by the environment impact assessment authority as well as the state government. An implementation schedule for all the conditions stipulated herein shall be submitted to the authority. The funds so provided shall not be diverted for any other purpose.	<ul style="list-style-type: none"> ▪ There is always an adequate fund to implement the conditions stipulated by the State Environment Impact Assessment Authority as well as the State Government. ▪ Environmental expenditure incurred during Oct-2019 to Mar-2020 is given as under: 																									

		SN	Heads	Cost (In Rs. Lacs)
		1	Environment Monitoring & Compliances	3.63
		2	Air Pollution Maintenance	0.91
		3	Horticulture	2.47
		4	Housekeeping and Civil Work	33.31
		5	STP (Operation & Maintenance)	0.39
		Total		40.72
14.	The implementation of the project vis-à-vis environmental action plans shall be monitored by the team of authority. A six monthly compliance status report shall be submitted to monitoring agencies and shall be posted on the website of the Company.	<ul style="list-style-type: none"> ▪ Full co-operation is being extended to the officials of the authorities during their site visit. ▪ Six monthly compliance status report of EC are being sent to State Level Environment Impact Assessment Authority, MOEF&CC, Delhi, Regional Office, MOEF&CC, Dehradun, CPCB and State Pollution Control Board and also posted on the website of the Company. 		
15.	The project proponent shall inform the public that the project has been accorded environmental clearance by the authority and copies of the clearance letter are available with the SPCB may also be seen at Website of the State Board. This shall be advertised within seven days from the date of issue the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the SEIAA and State Board.	<ul style="list-style-type: none"> ▪ We had informed public that the project has been accorded the environmental clearance by the Ministry of Environment and Forest, Govt. of India by advertisement in following three newspapers on 13/6/2009: <ul style="list-style-type: none"> ▪ Badri Vishal ▪ Dainik Hak ▪ The Hawk ▪ Copy of the same has been sent to the SEIAA and State Board vides our letter no. SCL/ENV/HARIDWAR/2009-10/11845 dated 21/6/2009. 		
16.	The project authorities shall inform the authority as well as the SPCB, the date of financial closure & final approval of the project by the concerned authorities & the date of start of the project.	<ul style="list-style-type: none"> ▪ Production started on 02/03/2010. 		
17.	The authority may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	<ul style="list-style-type: none"> ▪ All the conditions of Environment Clearance are being complied. 		
18.	The authority reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner shall implement these conditions.	<ul style="list-style-type: none"> ▪ Noted, It's jurisdiction of the Authority. 		
19.	This Environment clearance is valid for the period of five years from the date of issue of environment clearance or up to commissioning of the project whichever is earlier.	<ul style="list-style-type: none"> ▪ The plant had started on 02/03/2010. Yes, for further expansion or modification, we shall take prior approval from the concerned authority. 		