EPABX 01462 228101-6 Phone Toll Free: 1800 180 6003 / 6004 01462 228117 / 228119 Fax

E-Mail shreebwr@shreecementitd.com www.shreecementitd.com Website:



SHREE CEMENT I







Regd.Office & Works: BANGUR NAGAR, POST BOX NO.33, BEAWAR 305 901, RAJASTHAN, INDIA

Plant Correspondence Address Village Akabarpur Oud, Tehsil Laksar, Distt. Haridwar (Uttarakhand) - 247663

SCL/RGU/ENV/EC/2019-20/41

Date: 20/11/2019 Regd. A.D.

To The Member Secretary, State Level Environment Impact Assessment Authority, Indira Nagar Colony Road, Vasant Vihar, Indira Nagar Colony, Dehradun, Uttarakhand 248006

Sub: Reg. Half Yearly Compliance Report of the Environment Clearance from Apr-19 to Sep-19 for Clinker Grinding Unit of Shree Cement Ltd. situated near Village Akabarpur Oud, Tehsil Laksar, Distt. Haridwar, Uttarakhand - 247663

Ref: - Environmental Clearance letter no. SEIAA-EC-1/2009/35 Dated 8th June, 2009

Dear Sir,

With reference to the above subject matter, we are submitting herewith the point wise compliance report of above environment clearance conditions for Clinker Grinding Unit of Shree Cement Ltd situated near Village Akabarpur Oud, Tehsil Laksar, Distt. Haridwar, Uttarakhand.

This is for your kind information please. Thanking you, Yours faithfully,

For Shree Cement Ltd., Laksar For Shree Cement

(Kundan Singh) Authorised Signatory

(Unit In-Charge)

Encl.: EC Compliance Report

Copy to: -

1. The Director, (Monitoring Cell), Ministry of Environment, Forests & Climate Change, Indira Paryavaran Bhavan, Jor Bagh Road, New Delhi - 110 003 (India).

2. Dr. S.C. Katiyar, Government of India, Ministry of Environment, Forest & Climate Change, North Central Regional Office, 25th Subhash Road, Dehradun, Uttarakhand – 248001.

3. The Member Secretary, Uttarakhand Environment Protection & Pollution Control Board, Gaura Devi Paryavaran Bhawan, 46-B IT Park, Sahastradhara Road, Dehradun, Uttarakhand-248001

JAIPUR OFFICE: A-6, Yudhishter Marg, Opp. Yojana Bhawan, C-Scheme, Jaipur 302 005

Phone: 0141 2362340, 2223917, 2223918 Fax 0141 2224841

NEW DELHI OFFICE: 122-123, Hans Bhawan, 1, Bahadurshah Zafar Marg, New Delhi 110 002

Phone: 011 23370828, 23379218, 23370776, Fax: 011 23370499

CORP. OFFICE: 21, Strand Road, Kolkata 700 001 Phone: 033 22309601-5 Fax: 033 22434226

SHREE CEMENT LIMITED

Address : Village - Akabarpur Oud, Tehsil - Laksar, Distt. Haridwar, (Uttarakhand)-247663

Name of the Project : Compliance Status of Environment Clearance

Clearance Letter No. : SEIAA-EC-1/2009/35 Dated 8th June, 2009

Period of Compliance Report : Apr-2019 to Sep-2019

be suitably controlled. Bag house/ filters shall be provided to control air emissions to achieve the prescribed standards. ii The locations of ambient air monitoring stations shall be set up as per statuary requirement in consultation with the Uttarakhand Environment Protection & Pollution Control Board and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated. The findings of the air quality monitoring shall be displayed in displayed at appropriate locations. iii The company shall obtain permission for drawl of 150m³/day ground water from the Central Ground Water Authority of Central Ground Water Board and copy of the same shall be submitted to the State Level Environment Impact Assessment Authority and State Board. iv Green belt shall be developed at least in 33% of plant area to mitigate the effect of fugitive emissions all around the plant as per the guidelines of Central Pollution Control Board. vi All the recommendations mentioned in the CREP guideline for the cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board. vii All the recommendations mentioned in the CREP guideline for the cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board.	ļ	Specific Conditions							
50 mg/Nm3 The fugitive emissions during loading and unloading shall be suitably controlled. Bag house/ filters shall be provided to control air emissions to achieve the prescribed standards. The locations of ambient air monitoring stations shall be set up as per statuary requirement in consultation with the Uttarakhand Environment Protection & Pollution Control Board and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated. The findings of the air quality monitoring shall be displayed in display board at appropriate locations. We have obtained permission for with - drawl of 150m ⁹ /day ground water from the Central Ground Water Authority Central Ground Water Authority their vide letter No. Letter Board and copy of the same shall be submitted to the State Level Environment Impact Assessment Authority and Uttarakhand Environment Protection and Pollution Control Board within three months from date of issue of this letter. We have obtained permission for with - drawl of 150m ⁹ /day ground we the Central Ground Water Authority their vide letter No. Letter 4(24)/UR/CGWA/2009-1300 dated 12th Aug-2015 valid for three Further, we have already applied for renewal vide our letter dated 18.		Compliance Status	Conditions	Sr.					
statuary requirement in consultation with the Uttarakhand Environment Protection & Pollution Control Board and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated. The findings of the air quality monitoring shall be displayed in display board at appropriate locations. iii The company shall obtain permission for drawl of 150m³/day ground water from the Central Ground Water Authority/ Central Ground Water Board and copy of the same shall be submitted to the State Level Environment Impact Assessment Authority and Uttarakhand Environment Protection and Pollution Control Board within three months from date of issue of this letter. iv Green belt shall be developed at least in 33% of plant area to mitigate the effect of fugitive emissions all around the plant as per the guidelines of Central Pollution Control Board. v The project authorities shall transport the raw materials and cement in covered means to avoid fugitive emission during transport, with arrangement of dust collector at all the material transportation points vi All the recommendations mentioned in the CREP guideline for the cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board. viii All the recommendation with the down where the down and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Level Environment Impact Assessment Authority and State Level Environment Impact Assessment Authority and State Board. viii This Clearance is valid only for clinker grinding; the unit will not install valid for the single provided for landing of material.	0 mg/Nm³ as g filters have	Bag house has been installed at the stack of cement mill to contr particulate matter emissions. PM emission level is well within 30 mg/N per MOEF&CC Gazette Notification dated 25 th Aug-2014. Bag filters been provided at various material transfer & loading/unloading points to the fugitive emissions.	50 mg/Nm ³ . The fugitive emissions during loading and unloading shall be suitably controlled. Bag house/ filters shall be provided to control air	İ					
iii The company shall obtain permission for drawl of 150m³/day ground water from the Central Ground Water Authority/ Central Ground Water Board and copy of the same shall be submitted to the State Level Environment Impact Assessment Authority and Uttarakhand Environment Impact Assessment Authority and Uttarakhand Environment Protection and Pollution Control Board within three months from date of issue of this letter. iv Green belt shall be developed at least in 33% of plant area to mitigate the effect of fugitive emissions all around the plant as per the guidelines of Central Pollution Control Board. v The project authorities shall transport the raw materials and cement in covered means to avoid fugitive emission during transport, with arrangement of dust collector at all the material transportation points vi All the roads shall be concreted and vacuum sweeped and concerned conveyor belt shall be provided for handling of material. vii All the recommendations mentioned in the CREP guideline for the cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board. viii This Clearance is valid only for clinker grinding; the unit will not install value of the state Level Environment Water Authority their vide letter No. Letter 4(24)/UR/CGWA/2009-1300 dated 12th Aug-2015 valid for three 4capund papers of NOC has been submitted to the State Level Environment Protection and 18th Acopy of NOC			statuary requirement in consultation with the Uttarakhand Environment Protection & Pollution Control Board and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated. The findings of the air quality monitoring shall be displayed in display board at appropriate locations.	ii					
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conveyor belt shall be provided for handling of material. vii All the recommendations mentioned in the CREP guideline for the cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board. viii This Clearance is valid only for clinker grinding; the unit will not install Yes, this clearance is valid only for clinker grinding & we will not install	yor belts/ air	Raw materials & cement are transported through covered conveyor be slides & dust collectors are provided at various material transfer points.	The project authorities shall transport the raw materials and cement in covered means to avoid fugitive emission during transport, with	V					
cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board. viii This Clearance is valid only for clinker grinding; the unit will not install Yes, this clearance is valid only for clinker grinding & we will not install	provided for	used on regular basis. Covered conveyor belts have been provide handling of material.	conveyor belt shall be provided for handling of material.	vi					
			cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board.	vii					
	ot install any			viii					

GENE	GENERAL CONDITIONS							
Sr.	Conditions	Compliance Status						
i	The project authorities shall strictly adhere to the stipulations of the SPCB/state government or any statuary body.	Yes, the Unit is complying with all the stipulations made by the UEPPCB, CGWA, MOEF&CC and state government or any statuary body.						
ii	All other necessary statutory clearance from the concerned Departments including No Objection Certificates from the Uttarakhand Pollution Control Board (Uttarakhand PCB) shall be obtained prior to commencement of construction and/or operation	We have obtained consent to operate from Uttarakhand PCB prior the plan operation vide Board's Consent no. 39387/767 and HW Authorization no. 76 vide letter no. UEPPCB/HO/Con-S/191/2019/291 dt 16/05/2019. This is valid upto 31.03.2021.						
iii	No further expansion or modifications in the plant shall be carried out without prior approval of the competent authority. In case of deviations or alterations in the project proposal from those submitted to this competent authority for clearance, a fresh reference shall be made to the authority to assess the adequacy of conditions imposed & to add additional environmental protection measures required, if any.	Yes, for further expansion or modification we shall take prior approval from the concerned authority.						
iv	At no time, the emissions shall exceed the prescribed limits. In the event of failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.	Stack emission level is well within the prescribed limit of 30 mg/Nm³. Bag house is attached with cement mill which is always in operation with cement mill. Online monitoring system is provided with cement mill bag house stack. Data of stack emissions is given below: Cement Mill Bag House Stack; Limit – 30 (mg/Nm³)						
		S. No. Month PM (mg/Nm³)						
		1 Apr-19 22						
		2 May-19 23 3 Jun-19 21						
		3 Jun-19 21 4 Jul-19 22						
		5 Aug-19 20						
		6 Sep-19 23						
V	The gaseous emissions (SO ₂ , NOx) and particulate matter along with RSPM levels from various process units shall conform to the standards prescribed by the concerned authorities from time to time and values obtained shall be displayed in display board.	Ambient air quality is monitored according to prescribed standards of boos and values are being displayed at the factory main gate. Data of Ambien						
		Location Main Gate CCR Building Diesel Pump						
		Para- PM PM SO2 NO2 PM PM SO2 NO2 PM PM SO2 NO2						
		meters 10 2.5 SO2 NO2 10 2.5 SO2 NO2 10 2.5 SO2 NO2 Annual L→ Month↓ 60 40 50 40 60 40 50 40 60 40 50 40						
		Apr-19 49 31 10.4 11.5 45 28 10.3 10.4 51 34 14.3 15.4						
		May-19 51 32 10.8 11.6 46 30 10.1 10.7 55 35 13.7 15.6						
		Jun-19 53 33 10.7 11.1 47 31 10.2 10.3 54 34 14.1 15.9						
		Jul-19 48 30 9.7 10.7 45 28 9.6 9.9 50 33 13.1 13.9						
		Aug-19 50 31 9.5 9.6 47 30 9.0 9.3 53 32 13.8 14.5						
		Sep-19 50 32 9.2 9.8 48 30 9.4 9.6 53 34 13.8 13.9						
vi	The company shall undertake following Waste Minimization measures. • Reuse of by-products from the process as raw materials or as raw materials substitutes in other processes.	There is no solid waste generation from the plant process. Dust collected in bag filters/ bag house is being recycled back into the system.						

		ı								1
	 Use of Closed pneumatic system for transport of fine materials. All Venting systems shall be connected with dust arresting equipment. Dust collect in pollution control equipment shall be reused. 									
vii	Fugitive emissions in the work zone environment, product and raw	Fugitive	e emissions are be	ing mon	itored &	maint	ained a	ccordir	ng to pr	escribed
	materials storage area shall be regularly monitored. The emissions									
	shall conform to the limits imposed by the State Pollution Control									
	Boards/ Central Pollution Control Board.	Location (Limits: 5000 μg/m³)								
	Boards, Scrittar Foliation Social.		•	A == 4 O	N/a4C					Con 10
		l .			May-19					Sep-19
			Material Handling	3040	3152	324			838	3239
			ent Mill Area	3161	3365	349			3114	3396
		Packi	ng Plant Area	3462	3587	363	6 32	21 3	198	3437
viii	The overall noise levels in and around the plant area shall be kept well	We ar	e maintaining over	rall nois	e level	in and	aroun	d the i	olant ai	ea well
	within the standards by providing noise control measures including		the prescribed stan							
	acoustic hoods, silencers, enclosures etc. on all sources of noise		the standards pres							
	generation. The ambient noise levels shall conform to the standards) dB (A) (Night time							
	prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz.		ses, D.G. Set & at p							,
	75 dBA (day time) and 70 dBA (night time).		ent Noise Level at					in dR /	Δ	
	To abit (day lime) and to abit (mgit time).		Limits: Day T							
			ay time: 06:00 AM-							\ N./
		Month		May-19			Jul-19	Aug		Sep-19
		-								
		Location								
		Main G								
			Building 61.4 55.6 (
		Diesel	Pump 62.6 59.8 (63.4 57.	7 61.7 5	6.4 60).5 55.7	64.3	57.2 62	.3 56.1
		Noise Level Inside the Premises: All values in dB (A) Limits: Work Zone - 85 dB (A); D.G. Set - 75 dB (A)								
		S.N.	Locations↓ Mont	ths→ A	pr-19 Ma	ay-19	Jun-19	Jul-19	Aug-19	Sep-19
		1.	Cement Mill Area	1	78.5	7.2	76.1	77.2	78.1	78.3
		2.	Packing Plant		67.2	6.3	66.8	68.3	69.2	70.1
		3.	Compressor Hous			71.4	70.4	71.4	72.4	71.5
		4.	Raw Material Han			64.2	65.8	66.3	65.3	66.3
		5.	Near Weigh Bridg			32.3	63.4	64.5	65.2	64.2
		6.	Truck Parking Are			31.4	60.5	62.8	63.1	62.7
		7.	DG Set 750 KVA			70.3	69.3	71.3	72.2	70.2
		l								
		8.	DG Set 1000 KVA	١.	68.2	71.1	69.8	71.7	72.6	71.4
ix	The company shall develop rain water harvesting structures to harvest	Rain w	ater harvesting str	uctures	have be	en de	velope	d to ha	rvest th	e runoff
	the runoff water for recharge of ground water.		of rooftop & concret							
	The same rate for roomaly or growing fraction		ater Harvesting cap						•	ig
X	Occupational health and safety measures shall be undertaken. Periodic		nel protective equi					to all	the ne	rsons to
^	monitoring for exposure to dust on the workers should be conducted		direct exposure to							
	and records maintained including health records of the workers. The		undertaken and pe							
	company shall engage a doctor who is trained in occupational health.		posure on the wor					are ma	untaine	u as per
		ractory	's act including heal	ıın recor	us of the	worke	ers.			

xii xiii	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. The eco-development plan should be submitted to the SPCB within three months of receipt of this letter for approval followed by its implementation. A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. The project authorities shall earmark adequate fund to implement the conditions stipulated by the environment impact assessment authority as well as the state government. An implementation schedule for all the	SCL/ENV/HARIDWAR/2009-10/11845 dated 21/6/2009; financial assistance the nearby villages for development of basic infrastructure such as educate & medical facilities. Green area covered 38.5% with 8985 nos. of plant During period of Apr to Sep, 400 no. plants planted & 395 no. survived. Yes, we have set up a separate environmental management cell with a fledged laboratory to carry out the various management and environment monitoring functions. We have adequate funds to implement the conditions stipulated by environment impact assessment authority as well as the state government.				
	conditions stipulated herein shall be submitted to the authority. The funds so provided shall not be diverted for any other purpose.	SI. No. Heads 1 Environment Monitoring & Compliances 3.94 2 Air Pollution Maintenance 1.07 3 Horticulture 3.22 4 Housekeeping and Civil Work 33.76 5 STP (Operation & Maintenance) 0.41 Total 40.42				
xiv	The implementation of the project vis-à-vis environmental action plans shall be monitored by the team of authority. A six monthly compliance status report shall be submitted to monitoring agencies and shall be posted on the website of the Company.	We are extending full co-operation to the officials of the Regional Office during site visit. Submitting herewith the six monthly compliance status report of the implementation of stipulated environmental safeguards to State Level Environment Impact Assessment Authority, MOEF&CC, its Regional Office, Dehradun, CPCB and State Pollution Control Board and also posted on the website of the Company.				
xv	The project proponent shall inform the public that the project has been accorded environmental clearance by the authority and copies of the clearance letter are available with the SPCB may also be seen at Website of the State Board. This shall be advertised within seven days from the date of issue the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the SEIAA and State Board.	clearance by the Ministry of Environment and Forest, Govt. of India I advertisement in three newspapers namely 1. Badri Vishal, 2. Dainik Hak ar 3. The Hawk dated 13/6/2009 and a copy of the same has been sent to the SEIAA and State Board vides our letter no. SCL/ENV/HARIDWAR/200 10/11845 dated 21/6/2009.				
xvi	The project authorities shall inform the authority as well as the SPCB, the date of financial closure & final approval of the project by the concerned authorities & the date of start of the project.	Production started on 02/03/2010.				
xvii	The authority may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	All the conditions of Environment Clearance are complied.				
xviii	The authority reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner shall implement these conditions.					
xix	This Environment clearance is valid for the period of five years from the date of issue of environment clearance or up to commissioning of the project whichever is earlier.	The plant had started on 02/03/2010. Yes, for further expansion of modification, we shall take prior approval from the concerned authority.				