CIN No. : L26943RJ1979PLC001935

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E-Mail

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# SHREE CEMENT

An ISO 9001, 14001, 45001 & 50001 Certified Company

Regd. Office:

BANGUR NAGAR, POST BOX NO.33, BEAWAR 305901, RAJASTHAN, INDIA

Plant Correspondence Address:

VILLAGE AKABARPUR OUD, TEHSIL LAKSAR, DISTRICT HARIDWAR, UTTARAKHAND - 247663 Date: 24.05.2021

SCL/RGU/ENV/EC/2021-22/40

Regd. AD.

To

The Member Secretary, State Level Environment Impact Assessment Authority, Indira Nagar Colony Road, Vasant Vihar, Indira Nagar Colony,

Dehradun, Uttarakhand 248006

Sub: Reg. Half Yearly Compliance Report of the Environment Clearance from Oct-2020 to Mar-2021 for Clinker Grinding Unit of Shree Cement Ltd. situated near Village Akabarpur Oud, Tehsil Laksar, Distt. Haridwar, Uttarakhand.

Ref: - Environmental Clearance letter no. SEIAA-EC-1/2009/35 Dated 8th June, 2009

Dear Sir,

With reference to the above subject matter and referred EC letter; we are submitting herewith the point wise compliance report of above environment clearance conditions for the period from Oct-2020 to Mar-2021.

Thanking you, Yours faithfully,

For Shree Cement Ltd.

Visha (Vishnu Verma)

(Addl. General Manager)

Encl.: EC Compliance Report

Copy to: -

1. The Director, (Monitoring Cell), Ministry of Environment, Forests & Climate Change, Indira Paryavaran Bhavan, Jor Bagh Road, New Delhi - 110 003 (India).

2. Zonal Officer, Central Pollution Control Board, Zonal Office (Central), Ground Floor, PICUP Bhawan, Vibhuti Khand, Gomati Nagar, LUCKNOW (U.P.)-266010

3. The Additional Director, Government of India, Ministry of Environment, Forest & Climate Change, North Central Regional Office, 25th Subhash Road, Dehradun, Uttarakhand-248001.

4. The Member Secretary, Uttarakhand Environment Protection & Pollution Control Board, Gaura Devi Paryavaran Bhawan, 46-B IT Park, Sahastradhara Road, Dehradun, Uttarakhand-248001

JAIPUR OFFICE: SB-187, Bapu Nagar, Opp. Rajasthan University, JLN Marg, Jaipur 302015

Phone: 0141 4241200, 4241204

NEW DELHI OFFICE: 122-123, Hans Bhawan, 1, Bahadurshah Zafar Marg, New Delhi 110002

Phone: 011 23370828, 23379218, 23370776

CORP. OFFICE: 21, Strand Road, Kolkata 700001 Phone: 033 22309601-4 Fax: 033 22434226

### **SHREE CEMENT LIMITED**

Address : Village - Akabarpur Oud, Tehsil - Laksar, Distt. Haridwar, (Uttarakhand)-247663

Name of the Project : Compliance Status of Environment Clearance Clearance Letter No. : SEIAA-EC-1/2009/35 Dated 8<sup>th</sup> June, 2009

Period of Compliance Report : Oct-2020 to Mar-2021

Spec	Specific Conditions						
Sn.	Conditions			Compliance Status			
1.	The particulate matter emissions from various sources shall not exceed 50 mg/Nm <sup>3</sup> . The fugitive emissions during loading and unloading shall be suitably controlled. Bag house/ filters shall be	<ul> <li>Particulate matter emissions level from cement mill stack are as giver below and the PM level are well within the prescribed limit of 30 mg/Nm<sup>3</sup> as per MOEF&amp;CC Gazette Notification dated 25<sup>th</sup> Aug-2014:</li> </ul>					
	provided to control air emissions to achieve the prescribed	•	•	·			
	standards.		Cement Mill Ba	g House Stack; Limit – 30 (mg/Nm³)			
		N	/lonth	PM (mg/Nm³)			
		C	Oct-20	22			
		N	lov-20	20			
			ec-20	21			
			an-21	23			
			eb-21	21			
			/lar-21	22			
		■ Bag filters have been provided at various material transfer &					
		loading/unloading points to control the fugitive emissions.					
		Bag house has been installed at the stack of cement mill to control the					
		particulate matter emissions.					
				or installed at cement mill main stack and same and UKPCB servers on 24 x 7 basis.			
				nonitoring is being carried out by NABL			
				regularly. Copy of same are attached as			
		Annexu					
2.	The locations of ambient air monitoring stations shall be set up			pient air monitoring have been set up in			
	as per statuary requirement in consultation with the Uttarakhand	consultation with the Uttarakhand Environment Protection & Pollution					
	Environment Protection & Pollution Control Board and additional	Control E	Board and are g	ven below:			
	stations shall be installed, if required, in the downwind direction						
	as well as where maximum ground level concentrations are	Sn. L	ocation Name	Directions			

	anticipated. The findings of the air quality monitoring shall be	1	Plant Boundary Near Main Gate	North-East
	displayed in display board at appropriate locations.	2	Plant Boundary Near CCR Building	South-West
		3	Plant Boundary Near Diesel Pump	North-West
		■ Data o	f air quality monitoring are being displayed	d at factory main gate.
		■ Displa	y board for displaying the air quality	data is installed at
		public	domain photograph of the same is att	ached as <b>Annexure</b>
		11.		
3.	The company shall obtain permission for drawl of 150m <sup>3</sup> /day		permission for withdrawal of 150m3/day of	•
	ground water from the Central Ground Water Authority/ Central	•	d by the Central Ground Water Authority th	
	Ground Water Board and copy of the same shall be submitted to	, ,	UR/CGWA/2009-74 dated 30/01/2020	•
	the State Level Environment Impact Assessment Authority and		2023. Copy of NOC has been submitte	
	Uttarakhand Environment Protection and Pollution Control		nment Impact Assessment Authority	
	Board within three months from date of issue of this letter.		nment Protection and Pollution Control	
			GU/ENV/CGWA-NOC/2020/52 dated 20.05	
4.	Green belt shall be developed at least in 33% of plant area to		oelt has been developed in 38.5% i.e. 4220	-
	mitigate the effect of fugitive emissions all around the plant as	area of 109600 meter2 and total 9330 nos. of plants have been planted		
	per the guidelines of Central Pollution Control Board.	in the plant premises area.		
			intain the density of plantation, 50 no. pla	-
		_	Oct-2020 to Mar-2021, out of which 40 no	
			tion Photographs are attached as <b>Annexur</b>	
5.	The project authorities shall transport the raw materials and		oid fugitive emission, Raw materials & ce	·
	cement in covered means to avoid fugitive emission during		h covered conveyor belts and air slides res	
	transport, with arrangement of dust collector at all the material		ollectors are provided at various material t	
	transportation points		roads are concreted and vacuum sweep	ing are being used to
			nin better housekeeping	
6.	All the roads shall be concreted and vacuum sweeped and		ids & truck parking areas are concreted	& vacuum sweeping
	concerned conveyor belt shall be provided for handling of		ne are being used on regular basis.	
	material.		ed conveyor belts have been provided for h	nandling of material to
			erial transfer points	
7.	All the recommendations mentioned in the CREP guideline for	<ul><li>All CRI</li></ul>	P conditions are compiled and followed.	
	the cement plants shall be followed and complied, and			
	compliance report shall be forwarded to State Level Environment			
	Impact Assessment Authority and State Board.			
8.	This Clearance is valid only for clinker grinding; the unit will not		is clearance is valid only for clinker grindir	ng & we will not install
	install any cement kiln.	any ce	ment kiln.	
GENI	ERAL CONDITIONS			

Sr.	Conditions	Compliance Status		
1.	The project authorities shall strictly adhere to the stipulations of	<ul><li>Yes, the unit is complying with all the stipulations made by the UEPPCB,</li></ul>		
	the SPCB/state government or any statuary body.	CGWA, MOEF&CC & State Govt. or any statuary body.		
2.	All other necessary statutory clearance from the concerned Departments including No Objection Certificates from the Uttarakhand Pollution Control Board (Uttarakhand PCB) shall be obtained prior to commencement of construction and/or operation.	<ul> <li>Consent to operate has been obtained from Uttarakhand PCB vide letter no. UKPCB/HO/Con-S/191/2021/1753 dt 30/03/2021. This Consent is valid upto 31.03.2026.</li> <li>Copy of Consent Letter is attached as Annexure IV</li> </ul>		
3.	No further expansion or modifications in the plant shall be carried out without prior approval of the competent authority. In case of deviations or alterations in the project proposal from those submitted to this competent authority for clearance, a fresh reference shall be made to the authority to assess the adequacy of conditions imposed & to add additional environmental protection measures required, if any.	<ul> <li>Yes, for further expansion or modification, prior approval shall be obtained from the concerned authority.</li> </ul>		
4.	'	<ul> <li>Stack emission levels are well within the prescribed limit of 30 mg/Nm3.</li> <li>Bag house is attached with cement mill which is always in continuous operation with cement mill and interlocking system provided so that cement mill gets stopped in case of increase in emission level above the prescribed standards.</li> <li>Online monitoring system is provided with cement mill bag house stack.</li> <li>Data of stack emissions are mentioned in specific condition No. 01.</li> <li>Stack and ambient monitoring is being carried out by NABL accredited laboratory regularly. Copy of same are attached as Annexure 1.</li> </ul>		

5.	The gaseous emissions (SO <sub>2</sub> , NOx) and particulate matter along
	with RSPM levels from various process units shall conform to the
	standards prescribed by the concerned authorities from time to
	time and values obtained shall be displayed in display board.

- Particulate Matter (PM) is being regularly monitored at process stack as it only a standalone clinker grinding unit. Monitoring results are given in compliance status of condition No.1 of specific condition. Ambient air quality is monitored according to prescribed standards of the Board and values are being displayed at the factory main gate.
- Data of Ambient Air Quality Monitoring is given below:

	Ambient Air Quality at Plant Boundary in μg/m <sup>3</sup>											
Location		Main	Gate	<del>)</del>	С	CR B	uildir	ıg	D	iesel	Pum	ıp
Para-	PM	PM	s C	NO2	PM	PM	s C	NO2	PM	PM	SO2	NO2
meters	10	2.5	302	NOZ	10	2.5	302	INOZ	10	2.5	302	NOZ
Annual												
L→	60	40	50	40	60	40	50	40	60	40	50	40
Month↓												
Oct-20	50	32	12.1	12.8	46	31	11.2	12.4	51	33	14.8	16.1
Nov-20	53	33	13.0	13.7	50	31	12.6	13.2	56	34	16.8	18.5
Dec-20	52	32	12.3	13.2	49	30	11.3	12.3	55	35	17.2	17.7
Jan-21	49	32	12.7	13.2	46	31	11.9	12.2	51	34	16.4	17.0
Feb-21	48	32	12.5	13.1	45	32	11.6	12.3	51	34	16.3	17.2
Mar-21	52	33	12.3	12.0	44	32	11.1	12.0	53	34	15.8	16.6

Stack and ambient monitoring is being carried out by NABL accredited laboratory regularly. Copy of same are attached as **Annexure 1**.

- **6.** The company shall undertake following Waste Minimization measures.
  - Reuse of by-products from the process as raw materials or as raw materials substitutes in other processes.
  - Use of Closed pneumatic system for transport of fine materials.
  - All Venting systems shall be connected with dust arresting equipment.
  - Dust collect in pollution control equipment shall be reused.

- There is no solid waste generation from the cement manufacturing process.
- Pneumatic system is being used for unloading of flyash.
- Bag filters have been installed at all material transfer points.
- Dust collected in bag filters/ bag house is being recycled back into the system.

7.	Fugitive emissions in the work zone environment, product and			
	raw materials storage area shall be regularly monitored. The			
	emissions shall conform to the limits imposed by the State			
	Pollution Control Boards/ Central Pollution Control Board.			

Fugitive emissions are being monitored regularly & emission level are well within the prescribed limit. Monitoring data are given below:

Fugitive Emission Monitoring : all values in μg/m <sup>3</sup>						
Location↓	(Limits: 5000 μg/m³)					
Month→	Oct-20	Nov-20	Dec-20	Jan-21	Fev-21	Mar-21
Raw Material Handling	3278	3214	2955	2868	3126	3017
Cement Mill Area	3447	3350	3218	2979	3253	3299
Packing Plant Area	3527	3475	3296	3173	3384	3394

8. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).

Noise Level Monitoring inside the factory premises, & at plant boundary are being carried out regularly and the data are given below:

Ambient Noise Level at Plant Boundary: All values in dB (A)

Limits/Norms: Day Time - 75 dB (A); Night time - 70 dB (A)

Day time: 06:00 AM-10:00 PM & Night time: 10:00 PM to 06:00 AM

Months→ Oct-20 Nov-20 Dec-20 Jan-21 Fev-21 Mar-21

Location → Day Night Day Night

Noise Level Monitoring Report By NABL Accredited laboratory is Attached as **Annexure V** 

	Noise Level Inside the Premises: All values in dB (A)							
	Limits/Norms: Work Zone - 85 dB (A); D.G. Set – 75 dB (A)							
Sn.	Locations ↓	Months →	Oct-20	Nov-20	Dec-20	Jan-21	Fev-21	Mar-21
1.	Cement M	ill Area	78.1	79.2	78.6	77.9	79.5	77.2
2.	Packing Pla	ant	66.3	65.4	67.3	65.7	66.1	67.1
3.	Compresso	r House	70.5	71.6	68.7	73.5	70.8	72.6
4.	Raw Handling	Material	64.2	66.1	65.7	64.8	66.4	65.3
5.	Near Weig	h Bridge	63.4	61.2	62.5	61.9	63.2	62.4
6.	Truck Park	ing Area	61.7	62.5	60.4	61.1	62.6	61.2
7.	DG Set 750	) KVA	69.3	68.7	70.2	67.9	69.6	68.9
8.	DG Set 100	00 KVA	70.8	72.2	69.7	70.3	71.5	69.2

9.	The company shall develop rain water harvesting structures to harvest the runoff water for recharge of ground water.  Occupational health and safety measures shall be undertaken.	<ul> <li>Rain water harvesting structures have been developed to harvest the runoff water of rooftop &amp; concreted area for recharge of ground water.</li> <li>Unit is having Rain Water Harvesting capacity is 81456 m3/year.</li> <li>Personnel protective equipment are being provided to all the employee</li> </ul>		
	Periodic monitoring for exposure to dust on the workers should be conducted and records maintained including health records of the workers. The company shall engage a doctor who is trained in occupational health.	<ul> <li>and worker to avoid direct exposure to dust.</li> <li>Heath Management Center has been established in the plant premises.</li> <li>Annual medical examination for all the employees and worker.</li> <li>Occupational health and safety measures are being undertaken and periodic monitoring is being conducted to monitor the dust exposure on the workers &amp; records of the same are maintained as per factory's act including health records of the workers.</li> </ul>		
11.	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. The eco-development plan should be submitted to the SPCB within three months of receipt of this letter for approval followed by its implementation.	■ As per the eco- developmental plan submitted to the SPCB vide our letter no. SCL/ENV/HARIDWAR/2009-10/11845 dated 21/6/2009; financial assistance to the nearby villages for development of basic infrastructure such as education & medical facilities. Green area covered 38.5% with 9330 nos. of plants in the plant premises. During period from Oct-2020 to Mar-2021, 50 no. plants planted & 40 no. survived.		
	A separate Environmental Management Cell equipped with full- fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	<ul> <li>A separate environmental management cell along with full-fledged laboratory to carry out the various management and environment monitoring functions has been establish in the plant.</li> </ul>		
13.	The project authorities shall earmark adequate fund to implement the conditions stipulated by the environment impact assessment authority as well as the state government. An implementation schedule for all the conditions stipulated herein shall be submitted to the authority. The funds so provided shall not be diverted for any other purpose.	<ul> <li>There is always an adequate fund to implement the conditions stipulated by the State Environment Impact Assessment Authority as well as the State Government.</li> <li>Environmental expenditure incurred during Apr-2020 to Mar-2021 is given as under:</li> </ul>		
		<ul> <li>Sn Heads</li> <li>1 Environment Monitoring &amp; Compliances</li> <li>2 Air Pollution Control Equipment Maintenance</li> <li>3 Horticulture</li> <li>4 Housekeeping and Civil Work</li> <li>5 STP (Operation &amp; Maintenance)</li> <li>Total</li> </ul>	Cost (In Rs. Lacs) 11.74 6.32 5.60 35.52 0.17 59.35	

14.	The implementation of the project vis-à-vis environmental action plans shall be monitored by the team of authority. A six monthly compliance status report shall be submitted to monitoring	<ul> <li>Full co-operation is being extended to the officials of the authorities during their site visit.</li> <li>Six monthly compliance status report of EC are being sent to State Level</li> </ul>
	agencies and shall be posted on the website of the Company.	Environment Impact Assessment Authority, MOEF&CC Delhi, Regional Office MOEF&CC, Dehradun, CPCB and State Pollution Control Board and also posted on the website of the Company.
	The project proponent shall inform the public that the project has been accorded environmental clearance by the authority and copies of the clearance letter are available with the SPCB may also be seen at Website of the State Board. This shall be advertised within seven days from the date of issue the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the SEIAA and State Board.	<ul> <li>We had informed public that the project has been accorded the environmental clearance by the Ministry of Environment and Forest, Govt. of India by advertisement in following three newspapers on 13/6/2009:</li> <li>Badri Vishal</li> <li>Dainik Hak</li> <li>The Hawk</li> <li>Copy of the same has been sent to the SEIAA and State Board vides our letter no. SCL/ENV/HARIDWAR/2009-10/11845 dated 21/6/2009.</li> </ul>
16.	The project authorities shall inform the authority as well as the SPCB, the date of financial closure & final approval of the project by the concerned authorities & the date of start of the project.	Production started on 02/03/2010.
17.	The authority may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	All the conditions of Environment Clearance are being complied.
18.	The authority reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner shall implement these conditions.	<ul> <li>Noted, It's jurisdiction of the Authority.</li> <li>All applicable conditions are being complied.</li> </ul>
19.	This Environment clearance is valid for the period of five years from the date of issue of environment clearance or up to commissioning of the project whichever is earlier.	■ The plant had started on 02/03/2010. Yes, for further expansion or modification, we shall take prior approval from the concerned authority.

Compliance of Charter on Corporate Responsibility for Environmental Protection for Clinker Grinding Unit of M/s. Shree Cement Limited; Shree Grinding Unit at Village- Akabarpur Oud, Tehsil-Laksar, Distt-Haridwar, Uttarakhand – 247663.

Sr. No.	CREP Conditions	Compliance Status
Point	Cement plants, which are not complying with notified standards, shall do the following	■ Complying with newly notified emission
No. 1	to meet the standards: -	standereds.
	<ul> <li>Augmentation of existing Air pollution control devices by July 2003</li> </ul>	
	■ Replacement of existing Air pollution control devices by July 2003	
Point	Cement plants located in the critically polluted or urban areas (including 5 km distance	NA
No. 2	outside urban boundary) will meet 100 Mg/Nm3 limit of particulate matter by	
	December 2004 and continue working to reduce the emission of the particulate to 50	
	Mg/Nm3.	
Point	The new cement kilns to be accorded NOC/Environmental Clearance w.e.f. 01.04.2003	The unit is standalone clinker grinding unit and
No. 3	will meet the limit of 50 mg/Nm3 for particulate matter emissions.	bag house installed with cement mill main stack
		and same is designed to meet particulate matter
		<30 mg/Nm3.
Point	CPCB will evolve load based standards by December 2003.	Awaited.
No. 4		
Point	CPCB and NCBM will evolve SO2 and NOx emission standards by June 2004.	The unit is standalone clinker grinding unit
No. 5		henceforth, SO2 and NOx emission standards
		are not applicable.
Point	The Cement industries will control fugitive emissions from all the raw material and	For the control fugitive emissions following
No. 6	products storage and transfer points by December 2003. However, the feasibility for	measures are taken.
	the control of fugitive emissions from limestone and coal storage areas will be	<ul><li>Dust collectors at all the material transfer</li></ul>
	decided by the National Task Force (NTF). The NTF shall submit its recommendations	points.
	within three months.	• All concreted roads & vacuum sweeping for
		better housekeeping.
		• Covered storage for clinker, fly ash & gypsum.
		<ul> <li>Covered conveyer belts for handling of material.</li> </ul>
		Green belt around the plant boundary.
		<ul><li>Covered unloading hopper with bag dust</li></ul>
		collector.
Point	CPCB, NCBM, BIS and Oil refineries will jointly prepare the policy on use of petroleum	The unit is standalone clinker grinding unit
No. 7	coke as fuel in cement kiln by July 2003.	hence same is not applicable to the unit.

Point	After performance evaluation of various types of continuous monitoring equipment	Continuous emission monitoring system (CEMS)
No. 8	and feedback from the industries and equipment manufacturers, NTF will decide	is installed at cement mill stack and is attached
	feasible unit operations/sections for installation of continuous monitoring equipment.	with bag house and data are uploading at CPCB
	The industry will install the continuous monitoring systems (CMS) by December 2003.	and UKPCB servers.
Point	Trippings in kiln ESP to be minimized by July 2003 as per the recommendation of NTF.	The unit is standalone clinker grinding unit
No. 9		hence same is not applicable to the unit.
Point	Industries will submit the target date to enhance the utilization of waste material by	As a utilization of waste material fly ash is
No. 10	April 2003.	being used for the manufacturing of Portland
		Pozzolona Cement (PPC).
Point	NCBM will carry out a study on hazardous waste utilization in cement kiln by	The unit is standalone clinker grinding unit
No. 11	December 2003.	hence same is not applicable to the unit.
Point	Cement industries will carry out feasibility study and submit target dates to CPCB for	The unit is standalone clinker grinding unit
No. 12	co-generation of power by July 2003.	hence same is not applicable to the unit.

Issue Date: 13/02/2021



# EKO PRO ENGINEERS PVT. LTD.

Environmental Consultants and Analytical Laboratory
(An ISO 9001:2015 Certified Company)

## **TEST REPORT**

## Stack Emission Analysis

Test Report No : EKO/147/110221

Issued To : SHREE CEMENT LIMITED

Village - Akabarpur Oud

Tehsil - Laksar

: Stack Emission

Distt - Haridwar (Uttarakhand) - 247663

Sample Description

Sample Drawn on

Sample Drawn By : EPEPL (Mr. Harish Kumar)

Sample Received on

: 11/02/2021

: 10/02/2021

Time of Sampling (Minutes) Sampling Plan & Procedure

: SOP-SE/09

: 30.0

Analysis Duration

: 11/02/2021 To 13/02/2021

Source of Emission

: Cement Mill Stack Attached With Bag House

Capacity

Operating Load : Normal

Normal Operation Schedule

: As per requirement

Type of Stack

: Metal/Circular

Diameter of Stack (meter )

: 1.63

Height of Stack from Ground Level (meter)

: 45.0

Height of Stack from Roof Level (meter)

: 25.8

Height of Sampling Location (meter)

: 41.0 from Ground level

Type of Fuel Used

: Electricity

Fuel Consumed per Hour

: 18.0

Ambient Temperature (deg.C) Stack Temperature (deg.C)

: 75.0

Average Velocity of Flue Emission (m/sec)

: 5.9

Average Flow Rate (Ipm)

: 23.4

Control Measures (if any)

: Bag Filter House

Remark (if any)

: NA

#### **RESULTS**

100	277375	20 2 2 2 3 2		Results		Limits as per Moef	
S.No.	S.No. Parameters	Test Methods	Results	(CEMS)	Units	Notification dated Aug.25th, 2014	
1	Particulate Matter (PM)	IS: 11255 (P-1)	22.0	21.8	mg/Nm <sup>3</sup>	30.0	

#### Notes:

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.
- 3. The test report will not be used for any publicity/legal purpose.
- 4. The test samples will be disposed off after 15 days from the date of issued of test report, unless until specified by the customer.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.

\*\*End of Report\*\*

For EXCEPTO ENGINEERS RVI LTD.
PURNIMA CPATHAM \*
TECHNICAL MANAGER
(Authorised Signatory)

Page 1 of 1

Issue Date: 13/02/2021



# EKO PRO ENGINEERS PVT. LT

**Environmental Consultants and Analytical Laboratory** (An ISO 9001:2015 Certified Company)

Office & Laboratory: 32/41, South Side of G. T. Road, UPSIDC Industrial Area, Ghaziabad - 201 009 (Delhi-NCR) INDIA. 

# **TEST REPORT**

**Ambient Air Quality Analysis** 

Test Report No : EKO/141/110221

: SHREE CEMENT LIMITED Issued To

Village - Akabarpur Oud

Tehsil - Laksar

Distt - Haridwar (Uttarakhand) - 247663

Sample Description

: 09/02/2021 To 10/02/2021 Sample Drawn on : EPEPL (Mr. Harish Kumar) Sample Drawn By

Sample Received on Sampling Plan & Procedure : 11/02/2021 : SOP-AAQ/15

: Ambient Air

**Analysis Duration** 

: 11/02/2021 To 13/02/2021

Sampling Time

: 24 Hrs.

Ambient Temperature (deg°C)

: 18.0

Average Flow Rate of SPM (m³/min.) : 1.1 Average Flow Rate of Gases (lpm.)

Weather Conditions

: 1.0 : Clear

Remark (if any)

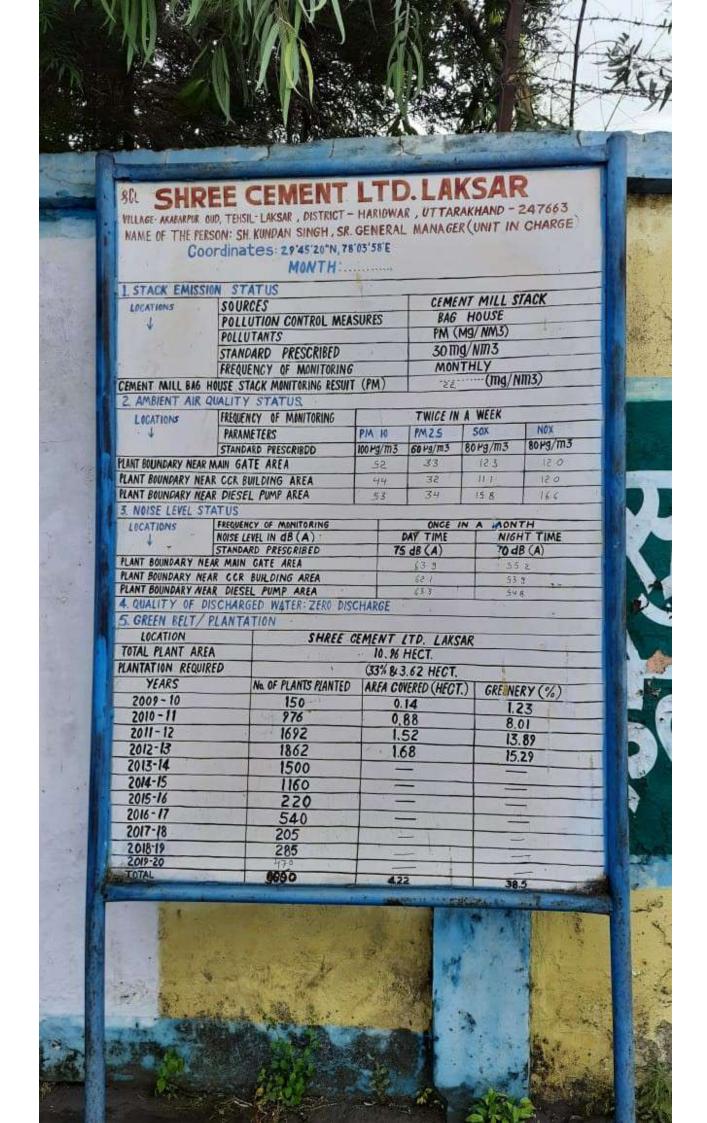
: NA

		RESUL	TS				
VO 13	The state of the state of	Part of the second	Sam	pling Locati			
S.No.	PARAMETERS	TEST METHOD	Plant Boundary Near Main Gate	Plant Boundary Near CCR Building	Plant Boundary Near Diesel Pump Area	Units	LIMITS AS PER CPCB Notification 18th Nov 2009
0 100				RESULT	The Tab	10 JAS	Carlo Carlo
1	Particulate Matter (PM <sub>10</sub> )	IS: 5182 (P-23)	58.2	56.8	56.3	μg/m³	100.0
2	Particulate Matter (PM <sub>2.5</sub> )	EKO/CHEM/SOP/AAQ-01	40.5	42.4	39.8	μg/m³	60.0
3	Sulphur dioxide (as SO <sub>2</sub> )	IS: 5182 (P-2)	14.2	13.5	14.8	μg/m <sup>3</sup>	80.0
4	Nitrogen dioxide (as NO <sub>2</sub> )	IS: 5182 (P-6)	30.5	33.9	31.4	μg/m <sup>3</sup>	80.0
5	Carbon monoxide (as CO)	IS: 5182 (P-10)	0.94	0.98	0.88	mg/m <sup>3</sup>	4.0

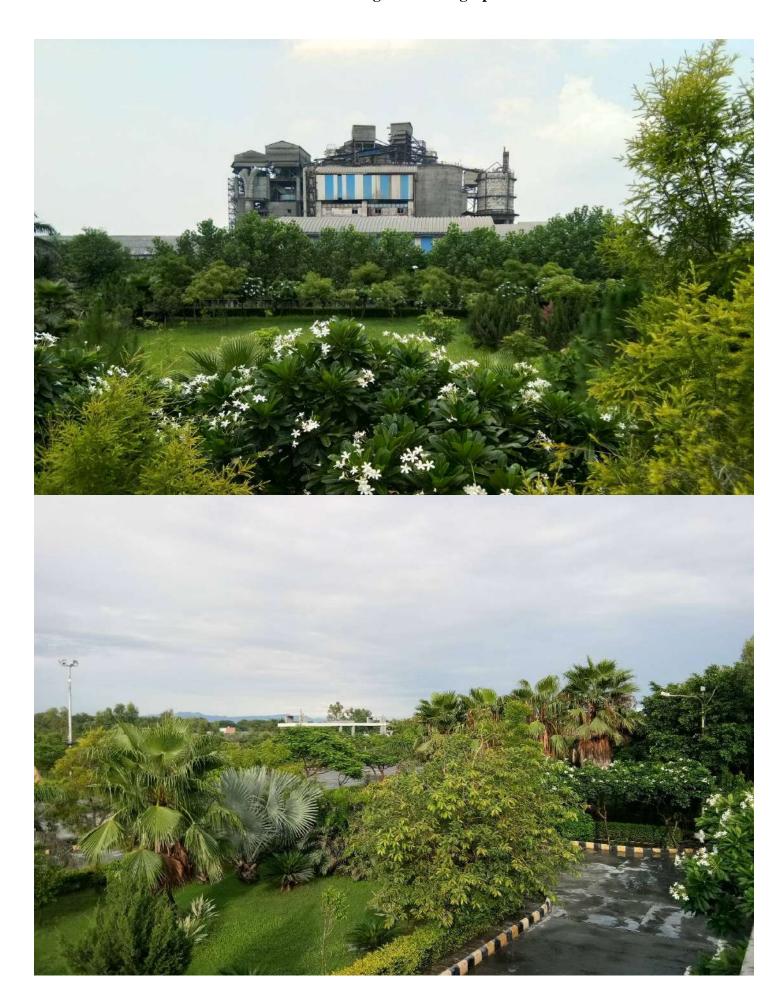
#### Notes:

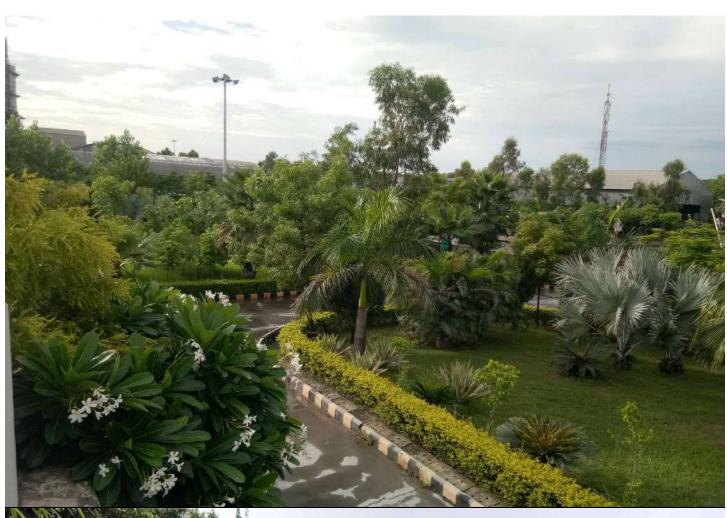
- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.
- 3. The test report will not be used for any publicity/legal purpose.
- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer. Sample received for biological tests will be destroyed after 7 days from the date of issue of test report.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.

\*\*End of Report\*\*



**Details of Plantation along with Photographs** 















# HEAD OFFICE **Uttarakhand Pollution Control Board**

"Gaura Devi Paryavaran Bhawan"

46B, IT Park, Sahastradhara Road, Dehra Dun (Uttarakhand)

eppcb.uk.gov.in. E-mail : msukpcb@yahoo.com, Phone No.-2976157, 2976158, 2607092

UKPCB/HO/Con-S-191/2021/ 1753 Date :30 03.2021 REGD. POST

To,

M/s Shree Cement Ltd, Vill - Akabarpur Oud, Tehsil-Laksar, Distt- Haridwar,

Consolidated Consent to Operate and Authorisation hereinafter referred to as the CCA (Consolidated Consent & authorization) (Renewal) under Section-25 of the "Water (Prevention & Control of Pollution) Act, 1974" and under Section-21 of the "Air (Prevention & Control of Pollution) Act, 1981" and Authorization under "Rule-6(2)" of the "Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016" notified under "Environment (Protection) Act, 1986" as applicable (to be referred hereinafter as Water Act, Air Act and HW Rules respectively).

CAF ID - 7113	Application no891029
CCA (Renewal)	And the Analysis of the Control of t
Date: 11.03.2021	

CCA is hereby granted to M/s Shree Cement Ltd located at Vill - Akabarpur Oud, Tehsil, Laksar, Distt- Haridwar, Uttarakhand - 247663 subject to the provisions of the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the orders that may be made further and subject to following terms and conditions:-

This CCA is granted for a period upto 31.03.2026 and valid for manufacturing of following products with Capital Investment / Net Assets Values ₹ 14000 lacs:-

S. Last CC.	st CCA	Present C	CA (Renewal)	
No.	Product	Quantity (Per Month)	Product	Quantity (Per Month)
1	Cement	181818 MT	Cement	181818 MT

2. Specific Conditions under Water Act:

(i) The daily quantity of effluent discharge (KLD) :-

	Last CCA	Present CCA (Renewal)
Trade Effluent	Nil	Nil
Sewage	20	20

- (ii) Trade Effluent Treatment and Disposal: .....NA......
- (iii) Sewage Treatment and Disposal :- The applicant shall provide comprehensive STP as is required with reference to influent quantity and quality.

In case of stoppage of functioning of STP, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.

(iv) The treated sewage shall be reuse in gardening and the same shall be maintained continuously so as to achieve the quality of the treated effluent to the following standards within five years from the date of notification dated 13.10.2017.

		Standards
S.No.	Parameters	6.5 to 9.0
	pH BOD (mg/L)	Not more than 30
	TSS (mg/L)	Not more than 100
4	Fecal Coliform (MPN/100ml)	Less than 1000

### 3. Conditions under Air Act :-

(i) The applicant shall use following fuel and install a comprehensive control system consisting of control equipment as is required with reference to generation of emissions and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:-

S. No	Stack attached with	Stack height (Mt)	Type of Fuel	Fuel Quantity	Emission Control Equipment	Emission standards not to exceed
1	DG Set (750KVA) x 1	18	Diesel	160 Ltrs/Hr	Acoustic Enclosure	
2	DG Set (1000KVA) x 1	16	Diesel	150 Ltrs/Hr	Acoustic Enclosure	-

In case of stoppage of functioning of air pollution control equipment, production has to be stopped immediately and this Board has to be intimated by fax/phone/email with a report in this regard to be dispatched immediately.

(ii) Noise from the D.G. Set and other source(s) should be controlled by providing an acoustic enclosure as is required for meeting the ambient noise standards for night and day time as prescribed for respective areas/zones (Industrial, Commercial, Residential, Silence) which are as follows:-

Standards	Indust	rial Area	Commer	cial Area	Reside	ntial Area	Silenc	e Zone
for Noise level in	Day time	Night time	Day time	Night time	Day time	Night time	Day time	Night time
db(A) Leq	75	70	65	55	55	45	50	40

Day time: from 6.00 a.m. to 10.00 p.m., Night time: from 10.00 p.m. to 6.00 a.m.

# 4. Conditions under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016:-

- (i) The Factory Manager of M/s Shree Cement Ltd, Haridwar is hereby granted an authorization to operate a facility for collection and storage of Hazardous wastes.
- (ii) The authorization is granted to operate a facility for generation, collection and storage of hazardous wastes within factory premises for following category of wastes:-

S.No.	Category (Schedule-1 & Schedule-11)	Quantity of Waste for which authorization is being issued (MTA)	Mode of Disposal
1	Schedule I – 5.1	10.00	Recyclable
2	Schedule 1 – 5.2	10.00	As per Rules.

- (iii) The authorization shall be in force for a period upto 31.03.2026.
- (iv) The authorization is subject to the conditions stated below and such conditions as may be specified in the rules for the time being in force under Environment (Protection) Act, 1986.

## Terms and conditions of authorization:

- The authorization shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made thereunder.
- (ii) The authorization and its renewal shall be produced for inspection at the request of an officer authorized by the SPCB/PCC.

- (iii) The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous wastes without obtaining prior permission of the SPCB/PCC.
- (iv) Any unauthorized changes in personnel, equipment as working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.
- (v) It is the duty of the authorized person to take prior permission of the SPCB/PCC to close down the facility.
- (vi) An application for the renewal of an authorization shall be made as laid down under these rules.
- (vii) The unit shall comply with any other conditions specified in the guidelines issued by the MoEF&CC or CPCB/SPCB from time to time.
- This CCA is valid for manufacturing of Cement by Mixing, Grinding & Packaging processes only.
- 6. Compulsory documents to be submitted by the Industry/Unit :-
  - Annual return in Form-4 and Waste Disposal Manifest in Form-10 under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and Third Party Audit Report.
  - (ii) Environment Statement in Form-V of Environment (Protection) Rules, 1986.
  - (iii) Quarterly compliance report of the CCA, photograph of ETP/APCs/Waste Storage Area.
- Unit has to apply for renewal of CCA well in advance of 60 days of expiry of this CCA.
- 8. Competent Authority reserves the right to change/modify/add any time any condition of this CCA.
- 9. Unit has to comply with the other general conditions as annexed herewith. Non compliance of any provision of this CCA and provisions of the Water Act, Air Act and Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 will results in legal action under the aforesaid Acts and Rules.

Member Sectary

Copy to: Regional Officer, Uttarakhand Pollution Control Board, Roorkee, Haridwar for information and compliance of the same.

Environment Engineer

A



## Specific Conditions:

- The applicant shall submit audited balance sheet of the unit at the end of each financial year so that fee submitted by the applicant could be assessed.
- 2. The applicant shall provide ports in the chimney/stack and facilities such as ladder, platform etc. as per requirement for monitoring the air emissions and the same shall be open for inspection and use at all times by the Board's staff. The chimney/stack attached to various sources of emission shall be designated by numbers such as S-1, S-2 etc. and these shall be painted/ displayed to facilitate identification.
- 3. The industry shall ensure interlocking of air pollution control devices and production processes.
- Solid wastes generated from the industry has to be disposed in manner so that contamination of surface water bodies/ground water/soil etc. does not take place.
- The industry shall take adequate measures to control of noise from its own source so as to comply with the standards as may be applicable.
- The applicant shall develop three rows of green belt on the premises with plant species as suggested by the Central Pollution Control Board.
- 7. The industry shall strictly adhere with the specific and general conditions issued with CCA order. Any violation of stipulated conditions may attract legal action under the provisions of Water Act, Air Act and Environment (Protection) Act and Rules made thereunder.
- 8. The industry shall ensure all safety measures and shall undertake periodical assessment by the competent authority.
- Unit shall ensure manifest system in Form-10 of Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 while disposing hazardous waste.
- 10. Hazardous waste should not be stored beyond a period of 90 days.
- 11. The industry situated nearby the River Ganga and its tributaries shall ensure the treatment facilities and disposal arrangement in such a way so that no waste water is discharged in water stream or water bodies.
- 12. The Unit shall comply the "Approved Fuels" policy in the entire state of Uttarakhand and use the fuel as per the list of Approved Fuels listed in the order issued by the Board vide its letter no. UEPPCB/HO/Gen-183-426/2020/171-331 dated 17.07.2020.
- 13. The unit shall strictly comply with the provisions of Water, Air & E (P) Acts and Rules/Notifications made thereunder.

#### **General Conditions**

- 1. The applicant shall get analyse the samples of effluent/emission/hazardous wastes at least once in a three month from the laboratory recognized by the MoEF&CC and shall report to the UKPCB.
- 2. The applicant shall however, not without the prior consent of the **Board** bring into use any new or altered outlet for the discharge of effluent or gases emission or sewage waste from the unit.
- Treated waste water and domestic waste water shall be disposed jointly at one disposal point. The applicant shall provide discharge measurement equipment at final disposal point.
- 4. The applicant shall strictly comply with conditions of this CCA and submit compliance report of stipulated conditions within 30 days of receipt of this CCA. If, at any point of time, it is found that the industry is not complying with stipulated conditions or any further direction/instruction issued by the **Board**, legal action shall be initiated against the applicant.
- 5. The applicant shall maintain good house keeping. All valves/pipes/sewer/drains etc. must be leak-proof.
- 6. The industry shall provide uninterrupted entry to the STP's/ETP's inlet and outlet points, Air Pollution Control equipment and stack for smooth sampling/monitoring of efficiency of pollution control measures.
- 7. The industry shall provide "Inspection Book" at the time of inspection to the Board's officials.
- 8. Whenever due to any accident or other unforeseen act or event, such emission occurs or is apprehended to occur in excess of standards laid down, such information shall be reported to the Board's offices and all other concerned offices. In case of failure of pollution control equipment, the production process connected to it shall be stopped with immediate effect.
- The industry shall operate in a manner so that all emissions be emitted through designated chimney/stack only.

- 10. In case of any damage to the agriculture productivity, human habitation etc. by the operation of industry, it shall be imperative to stop production in the industry with immediate effect and such information shall be reported to Board's offices. The industry shall be liable to pay compensation also in such cases as decided by the Competent Authority.
- 11. The applicant shall apply before the 60 days of expiry of CCA or any change in production types/ production capacity/manufacturing process/capacity enhancement etc. or any change in effluent discharge point or emission point.
- The Board reserves the right to revoke/add/modify any stipulated condition issued along with CCA, as may be necessary.
- 13. The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous waste without obtaining prior permission of the Board.
- 14. Any unauthorized change in personnel, equipment as working condition as mentioned in the application by the person authorized shall constitute a breach of his authorization.
- 15. It is the duty of the authorized person to take prior permission of the Board to close down the facility.
- 16. The authorization is valid for temporary storage of Hazardous Waste within premises only.
- 17. The authorized agency shall ensure that on-line data with regard to quantity and nature of hazardous chemicals being used in the plant as well as air emission and waste generated within premises is displayed on Display Board of size 6x4 feet outside the main factory gate within premises.
- 18. It is duty of the authorized person to take prior permission of this Board to close and cleanup the facility for treatment, storage and disposal of hazardous waste.
- 19. The applicant shall maintain record of hazardous waste in Form-3 and shall submit annual return in Form-4 on or before the 30<sup>th</sup> day of June following to the financial year to which that return relates.
- 20. In no case any hazardous waste shall be disposed off on land, in any drain, or into any water stream. All spillage must also be safely collected and stored.
- 21. Before the hazardous waste is stored or dumped in the facility, applicant must conduct a detailed physical and chemical analysis of hazardous waste sample and report to the Board.
- 22. Dried hazardous sludge from the process in the plant shall be stored in double lined HDPE pit constructed with R.C.C. or such material which does not react with the waste contained in it.
- 23. The storage area should be fenced properly and Sign/Notice Board indicating 'Danger' and 'Hazardous' shall be displayed at appropriate position both in Hindi and English.
- 24. The industry shall store non-fer; rous metal waste, used oil/spent oil waste in sealed drums placed on impervious floor under covered shed. Hazardous waste if required shall be sold only to Registered Recyclers/Reprocessors.
- 25. In case of any transportation of hazardous waste, the details in Form-10 of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 shall be submitted to the Board.

Environment Engineer

Contact: +91 - 9810243870

Issue Date: 13/02/2021



# EKO PRO ENGINEERS PVT. LTD.

Environmental Consultants and Analytical Laboratory
(An ISO 9001:2015 Certified Company)

## **TEST REPORT**

#### **Noise Monitoring**

Test Report No : EKO/142/110221

: SHREE CEMENT LIMITED

Village - Akabarpur Oud

Tehsil - Laksar

Distt - Haridwar (Uttarakhand) - 247663

Sample Description

: Ambient Noise

Sample Drawn on

Issued To

: 09/02/2021 To 10/02/2021

Sample Drawn by

: EPEPL (Mr. Harish Kumar)

Sample Received on

: 11/02/2021

campio i tocorroa er

Sampling Plan & Procedure

SOP-N/01
Normal

Environmental Condition Analysis Duration

: 11/02/2021 To 12/02/2021

Remark (if any)

: NA

#### RESULTS

	W. M. C. C. Alberta		Sar	mpling Loca	6 10 31	Limits as per "The		
S. No.	Parameters	Test Methods	Plant Boundary Near Main Gate	Plant Plant Boundary Boundary Near CCR Near Diesel Building Pump Area		Units	Noise Pollution (Regulation & Control) Rules, 2000"	
1	Leq (Day time)	EKO/CHEM/SOP/S/N-01	64.8	62.1	60.6	dB (A)	75.0	
2	Leg (Night time)	EKO/CHEM/SOP/S/N-01	52.4	50.9	48.2	dB (A)	70.0	

#### Notes:

- 1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.
- 3. The test report will not be used for any publicity/legal purpose.
- 4. Responsibility of the Laboratory is limited to the invoiced amount only.

\*\*End of Report\*\*

FOR EKOLPRO ENGINEERS PAT LTD.

\*RURNIMAZOMALDIAN

TECHNICAL MANAGER\*\*

(Authoriseth Signature)

Page 1 of 1

	SHREE CEMENT LTD., ROORKEE					
	Rain water Harvesting Structure Detail & Dimensions					
SI. No.	Particulars	Detail				
1	Depth of Open Well	40-45 Meter				
2	Depth of Piezometer Well	40 Meter				
3	Dia (mm) of Piezometer Well	8 Inch				
4	Water Level	3-6 Meter				
	Dimension of R	WH				
		Length = 5.85 mtr.				
1	Disilting Pit Size	Width = 2.64 mtr.				
		Depth = 2.1 mtr.				
	Filter Pit Size	Length = 2.65 mtr.				
2		Width = 2.61 mtr.				
		Depth = 2.2 mtr.				

